

# Gas Engies

2019

# Gas Engines

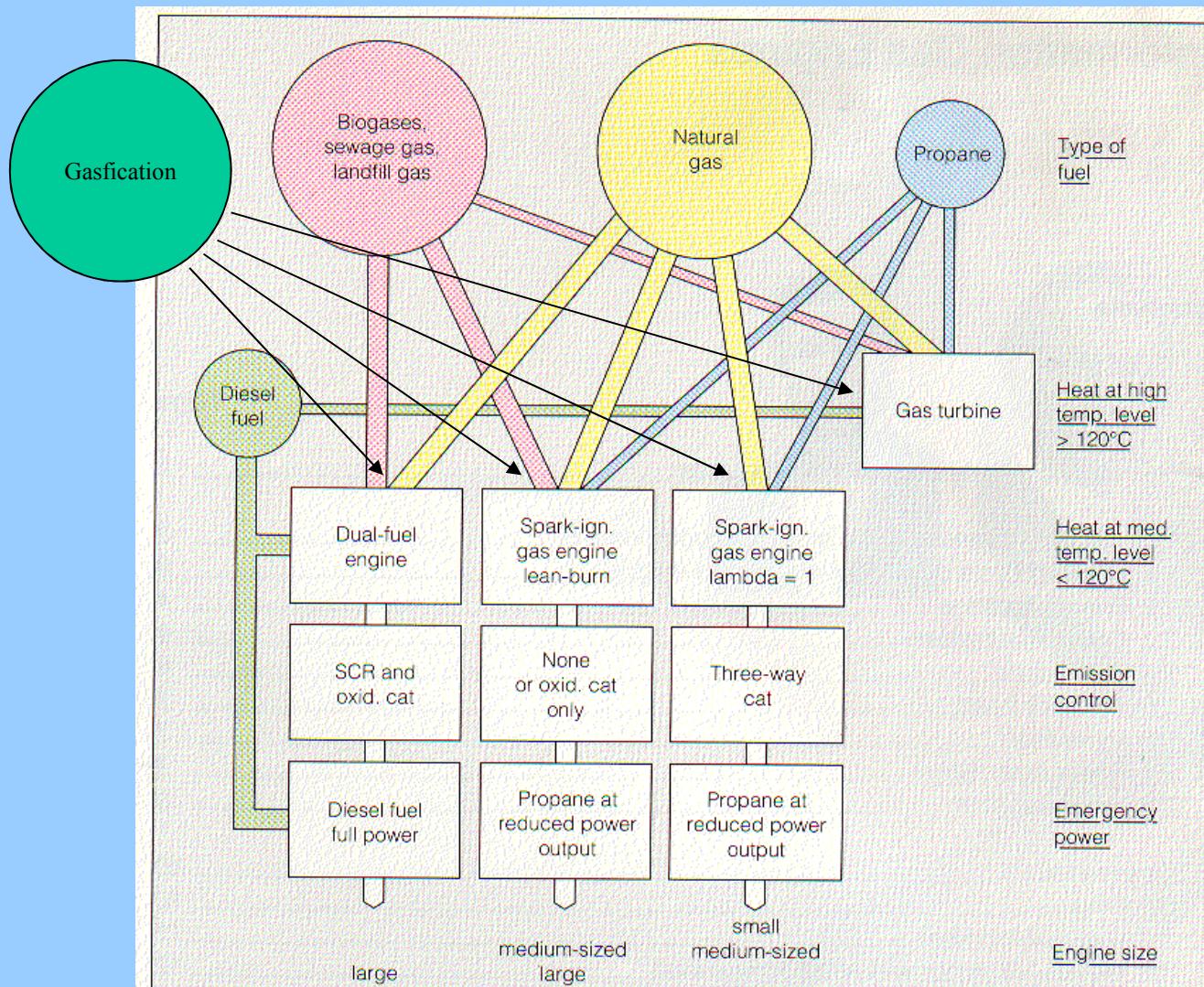
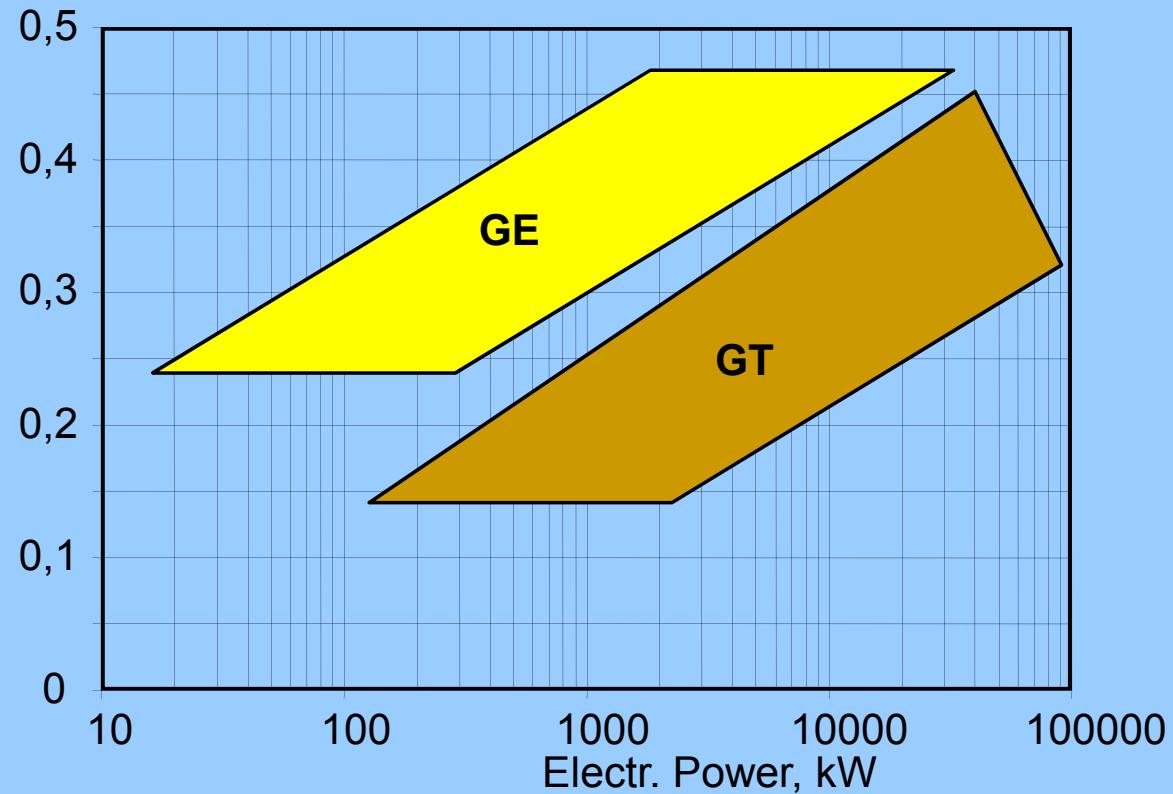


Fig. 1 Chart – Gas engine options

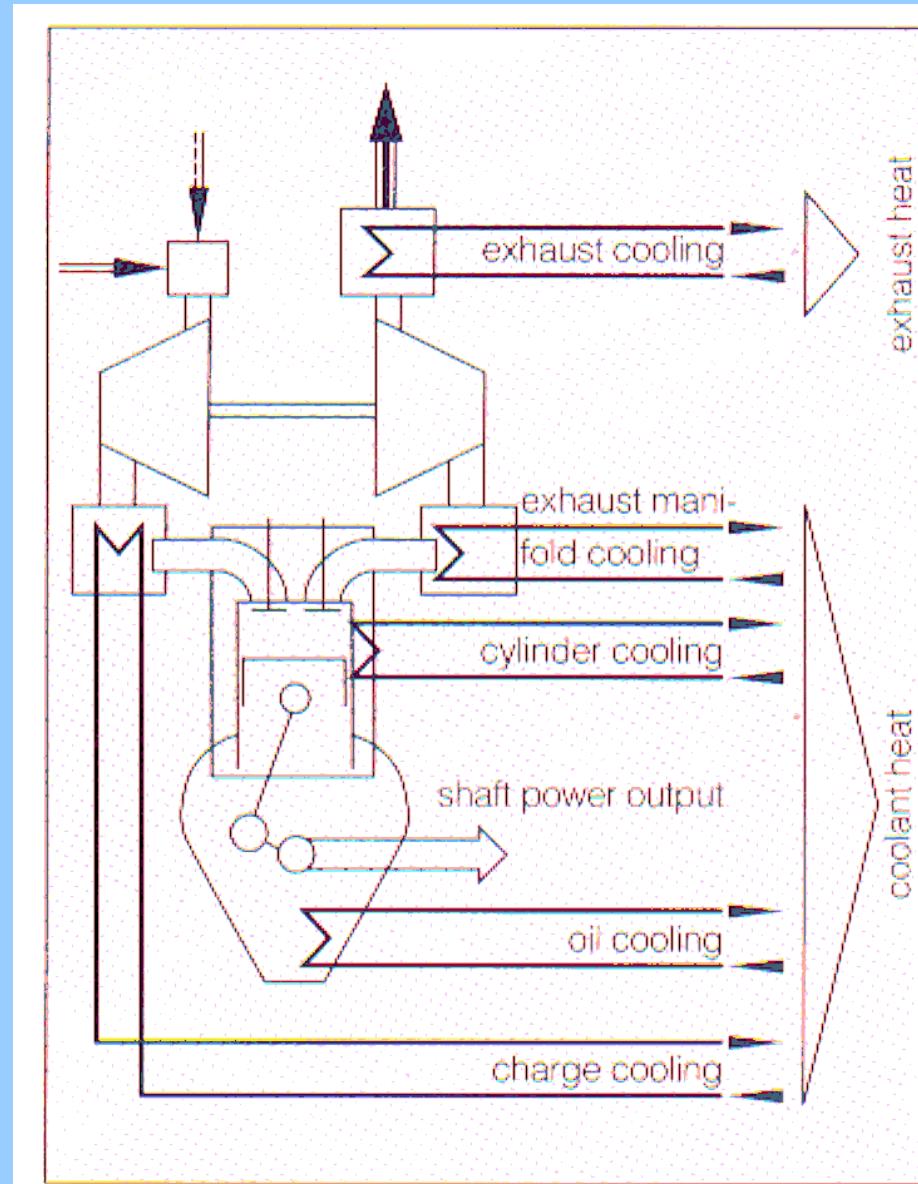
Source: DEUTZ

# Gas Engines / Gas Turbine

Electr. Eff.

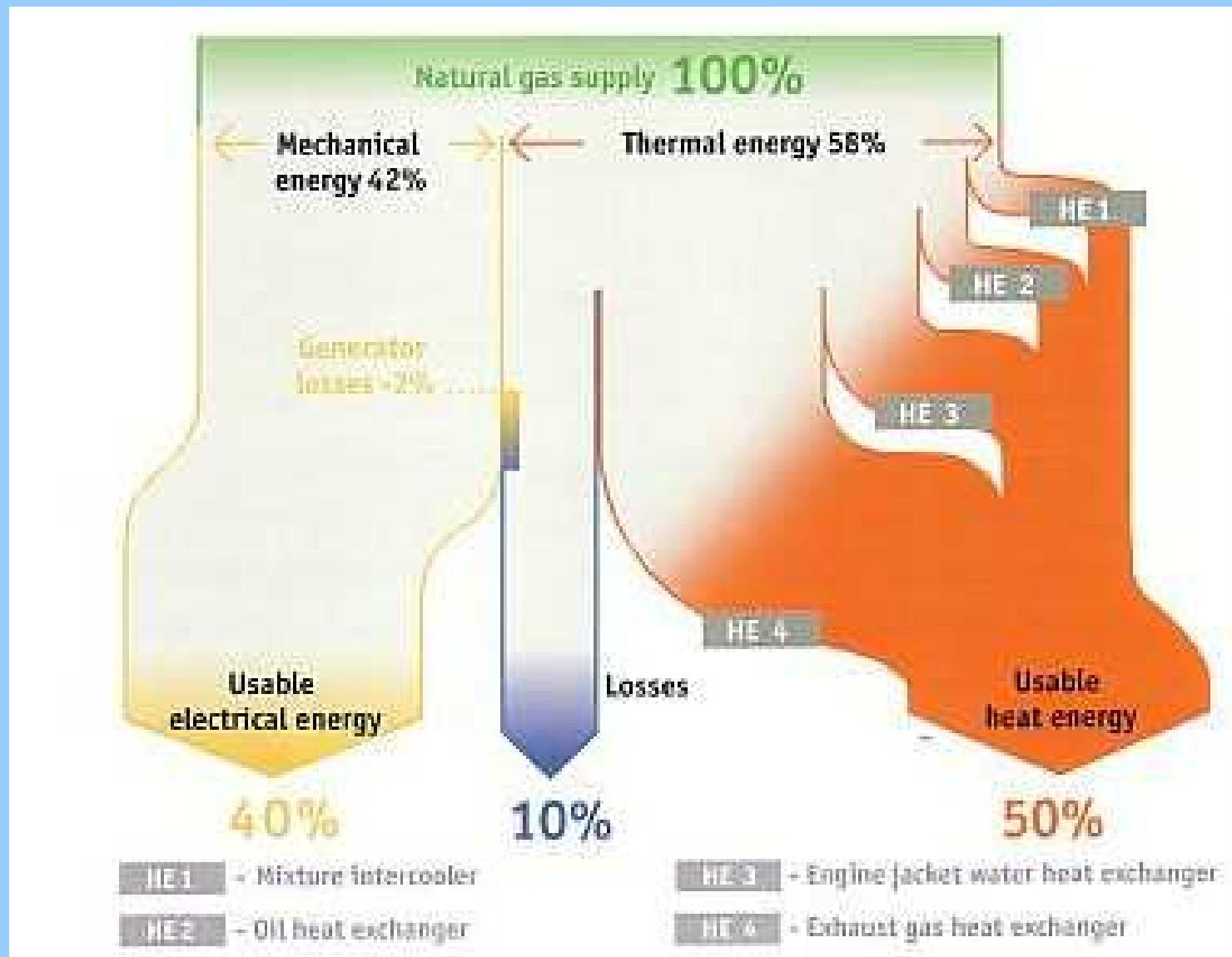


# Heat Flows of Gas Engines



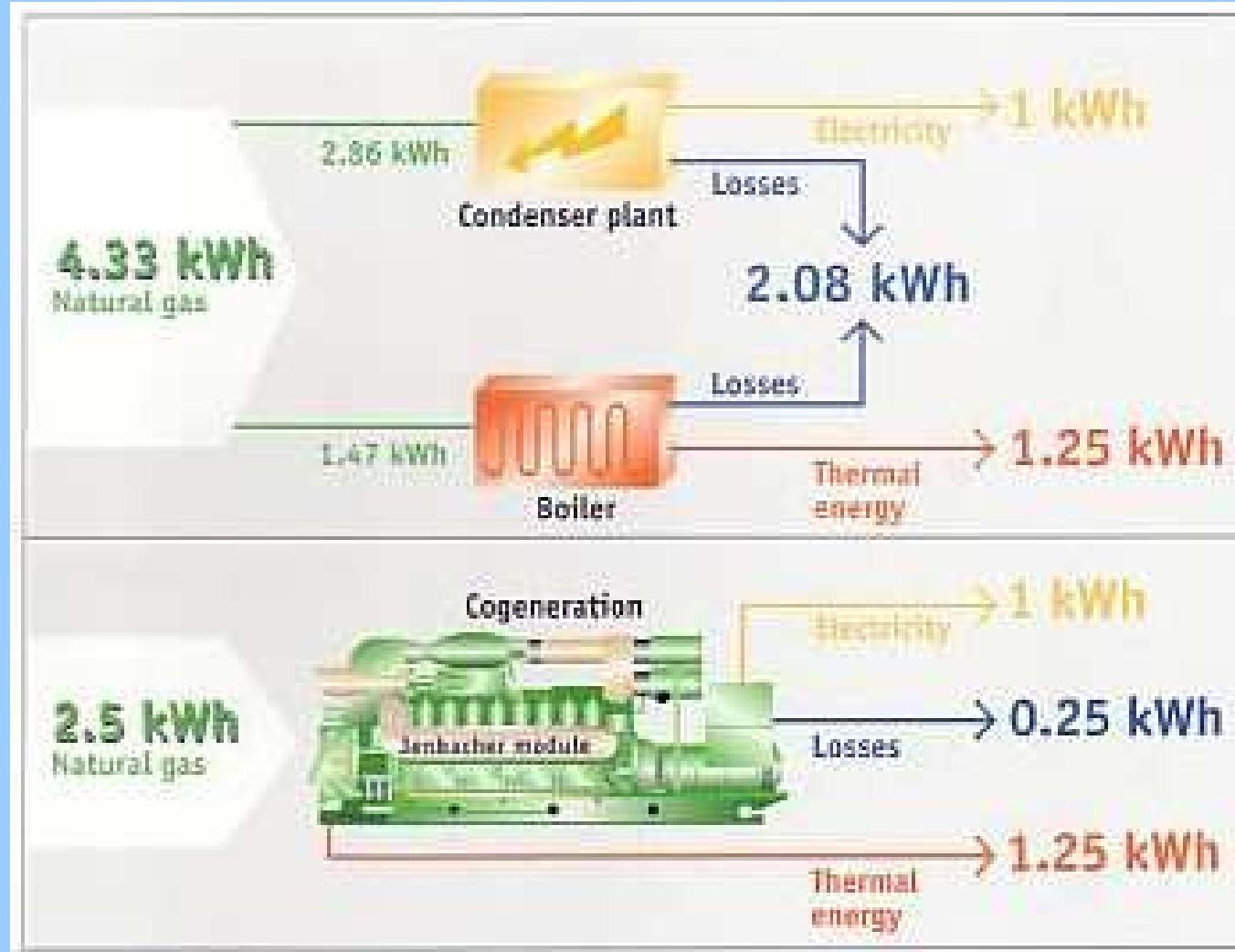
Forrás:DEUTZ

# Heat Balance-1



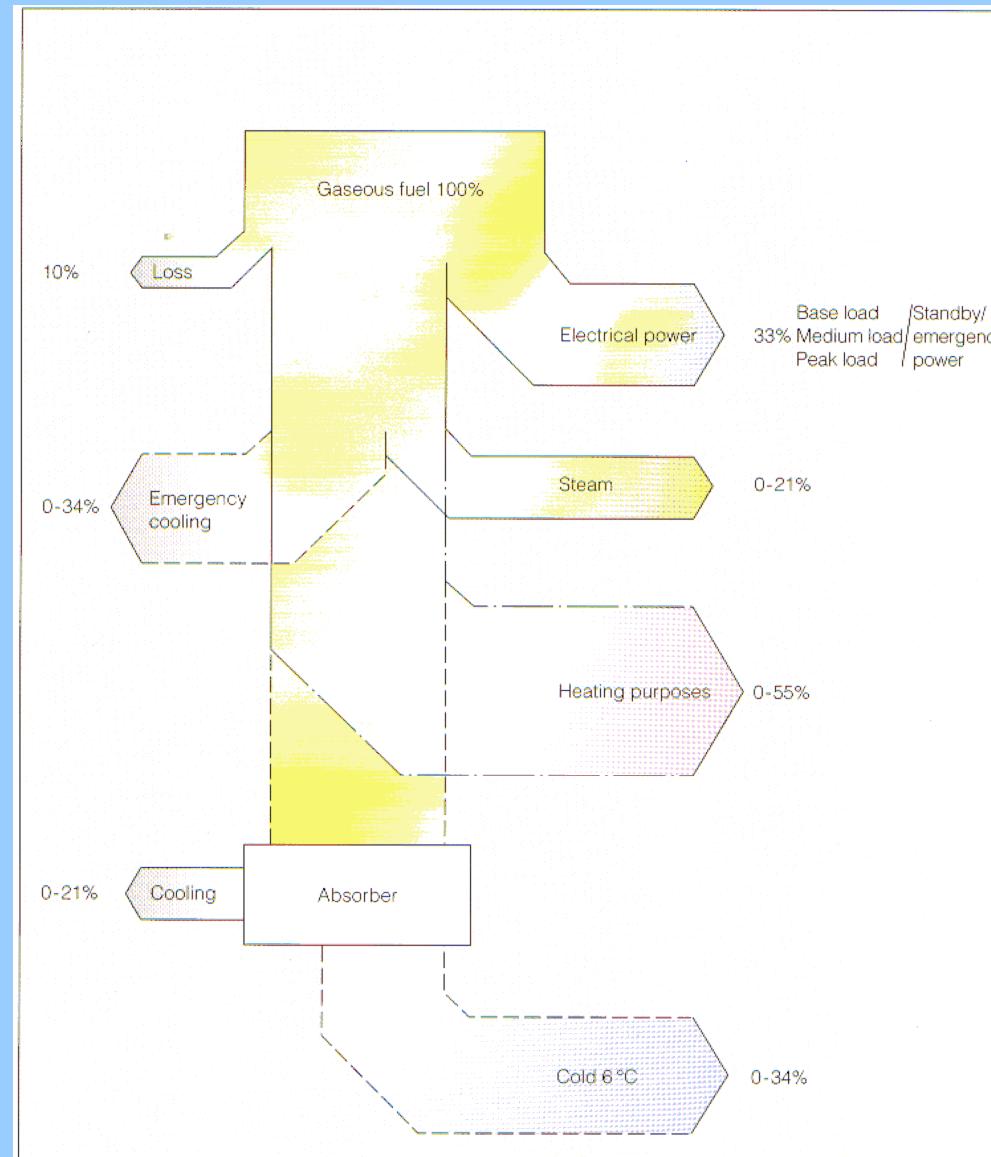
Source: Jenbacher

# Cogeneration



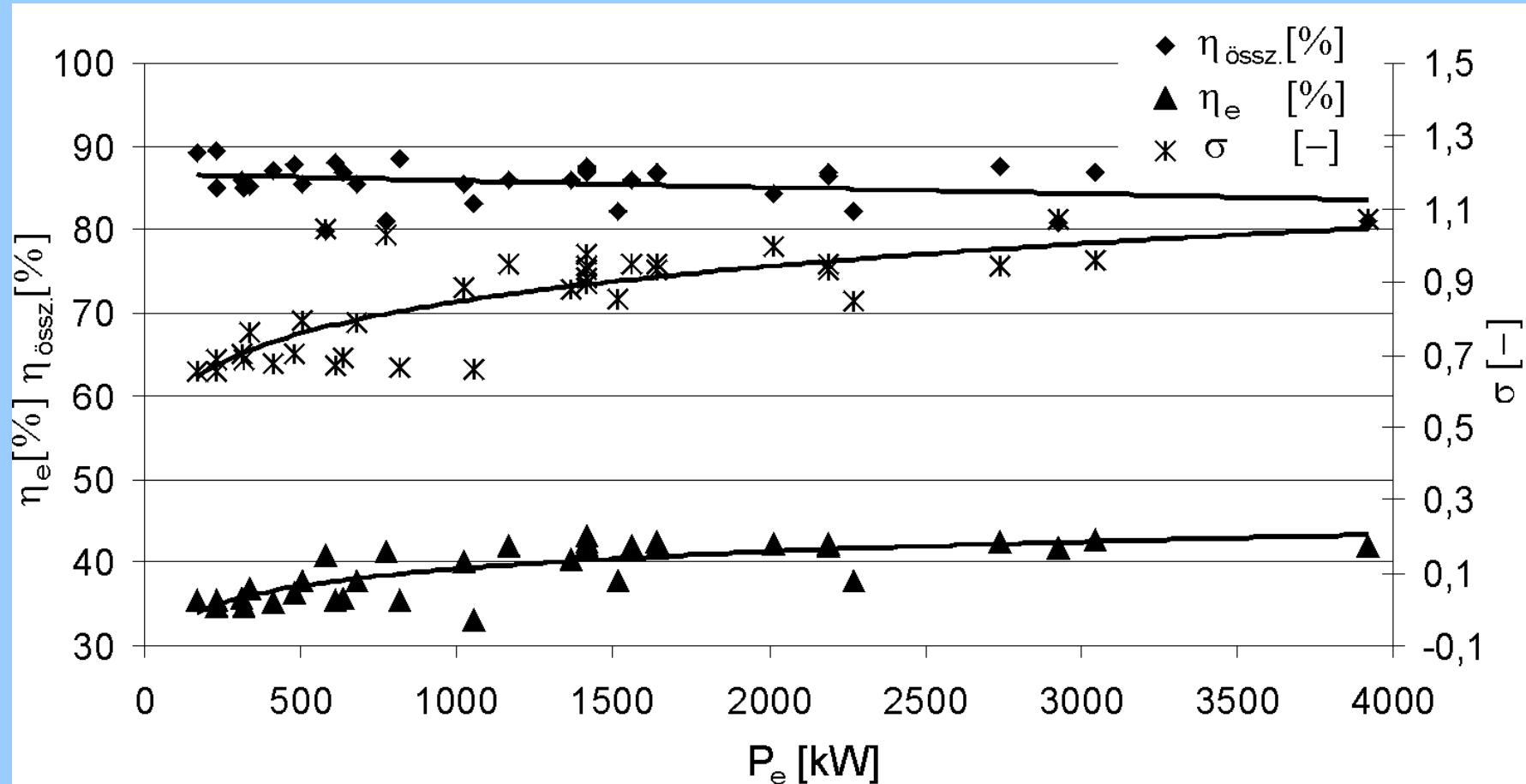
Source: Jenbacher

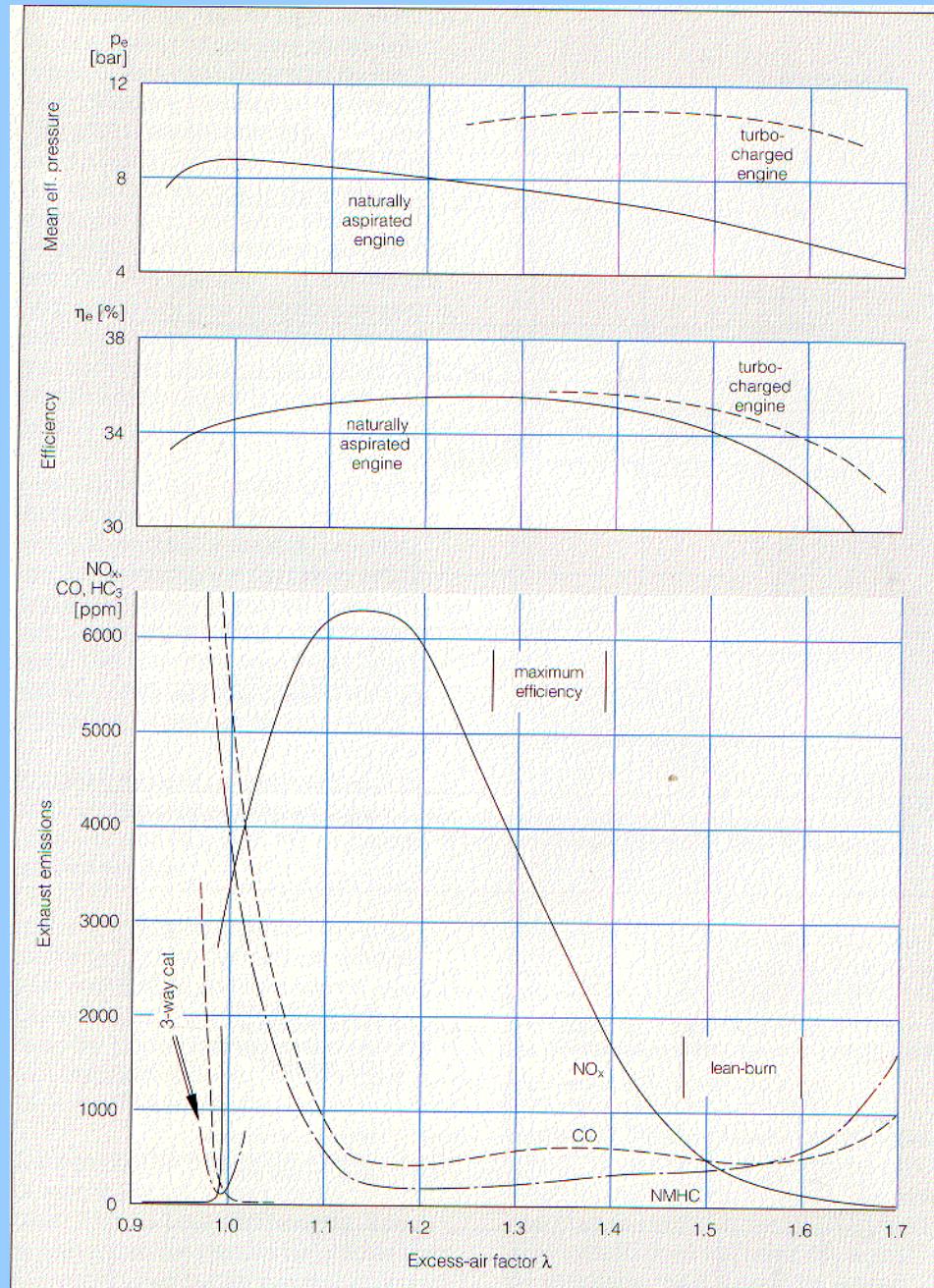
# Versatility of energy conversation (power, heat and cold)



Source: DEUTZ

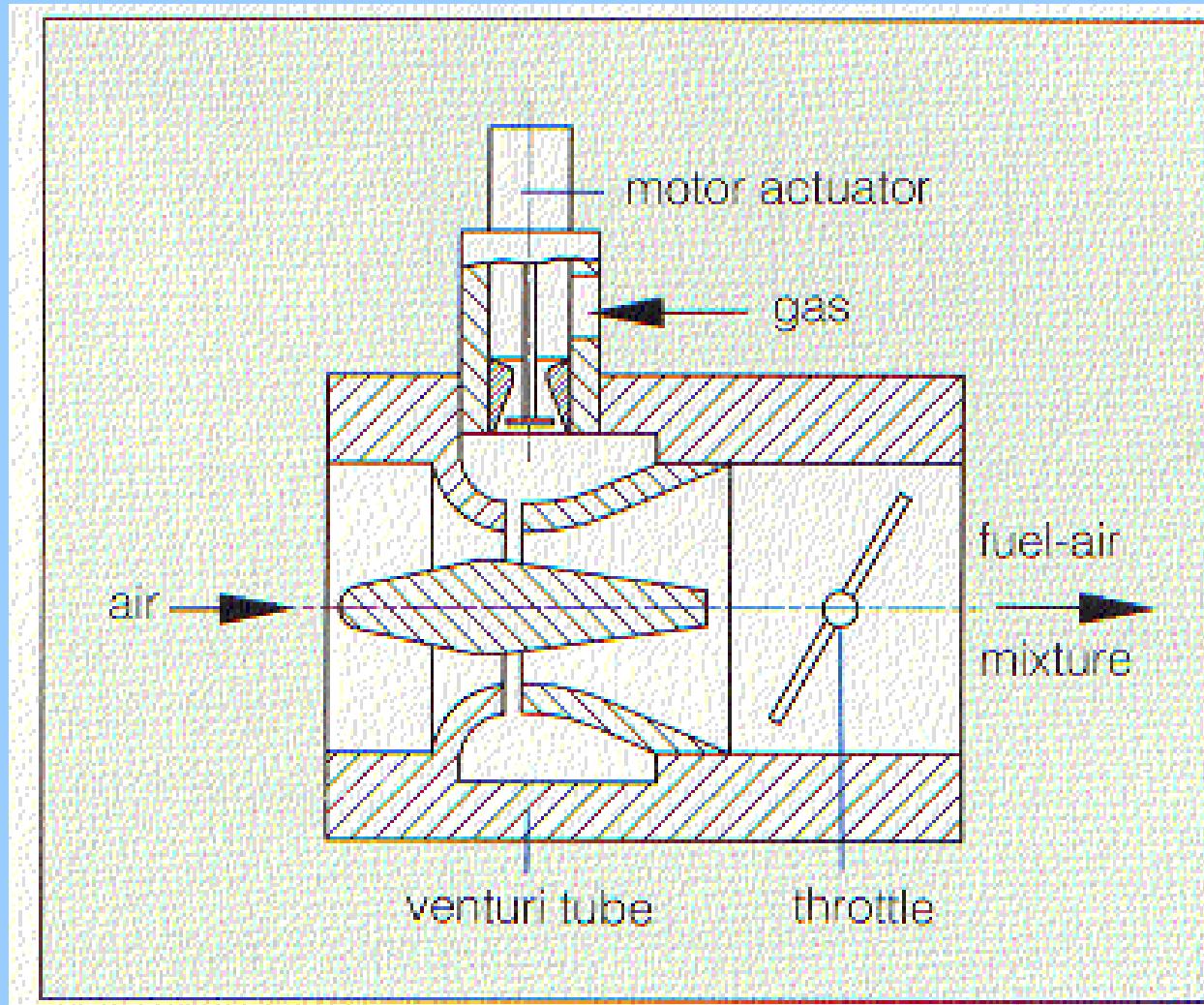
# Electrical, total Efficiency and power-to-heat ratio





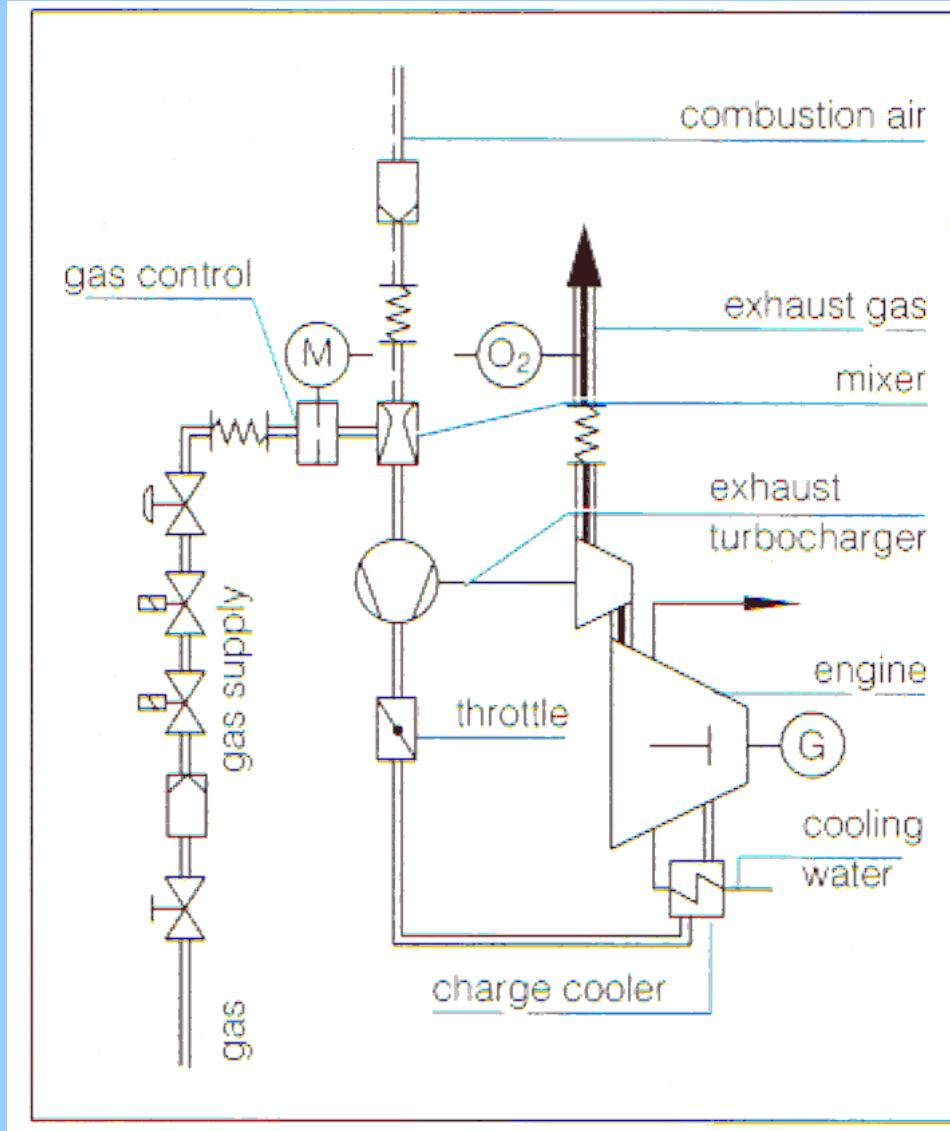
Source:DEUTZ

# Fuel (gas) – Air mixer



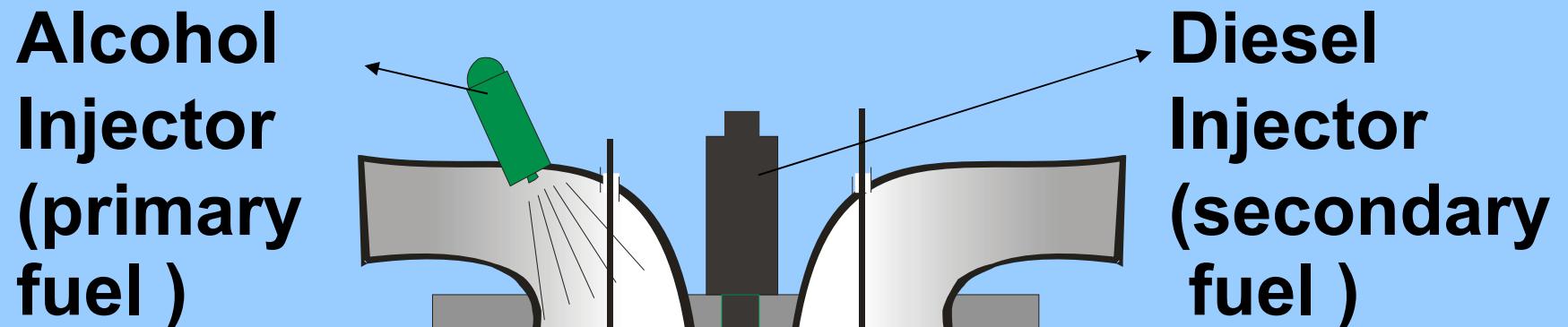
Source: DEUTZ

# Fuel – Air mixture formation

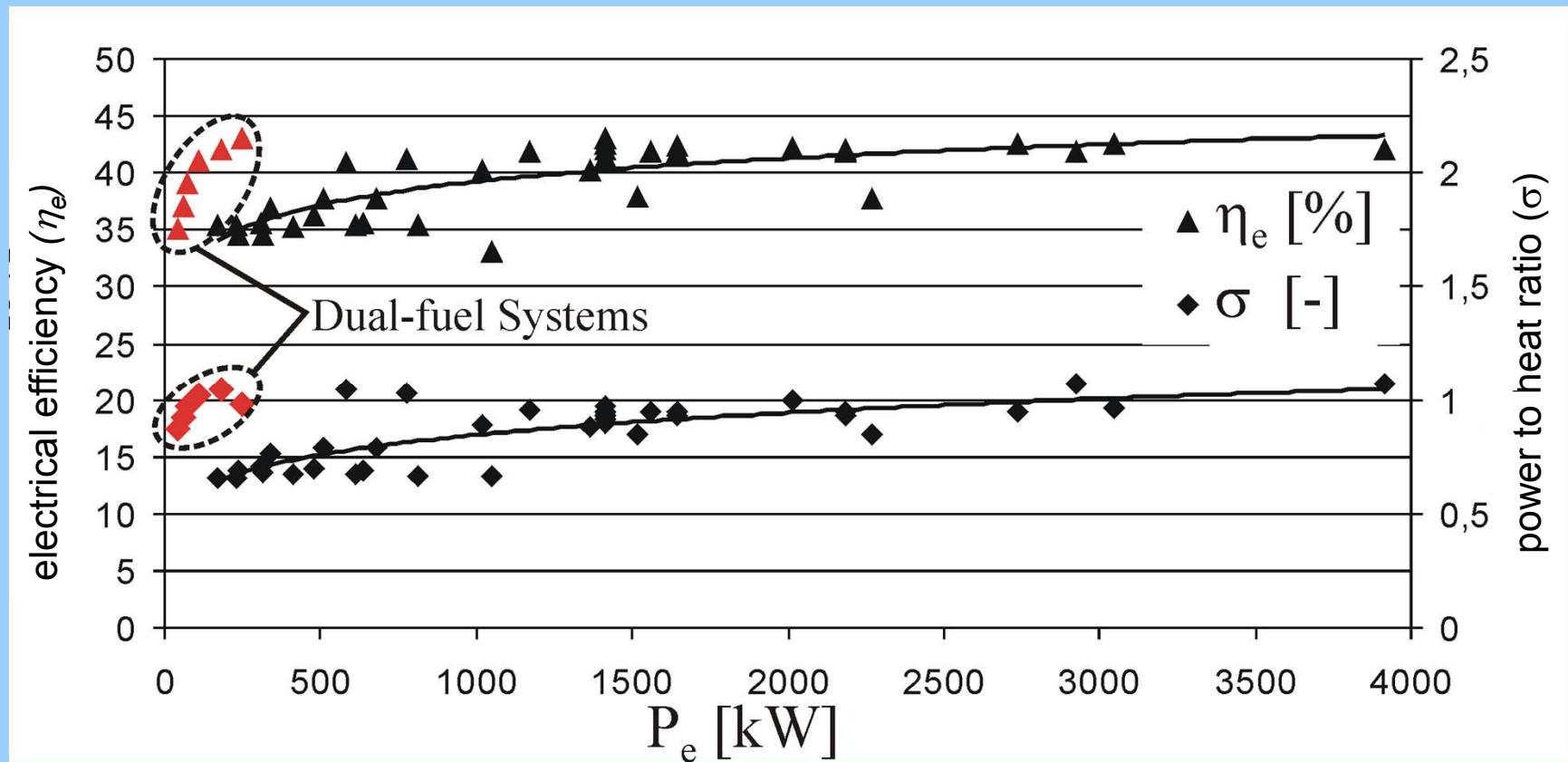


Source: DEUTZ

# Dual fuel type CI Engines

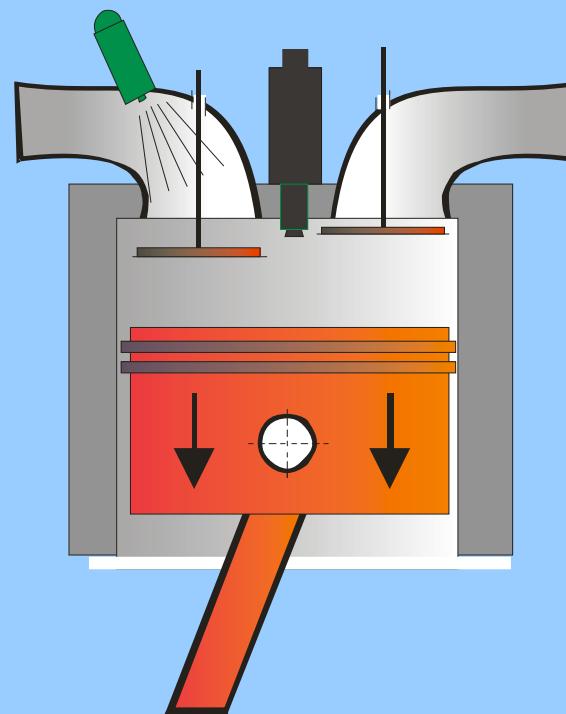


# Dual fuel engine systems (different biogas engines)

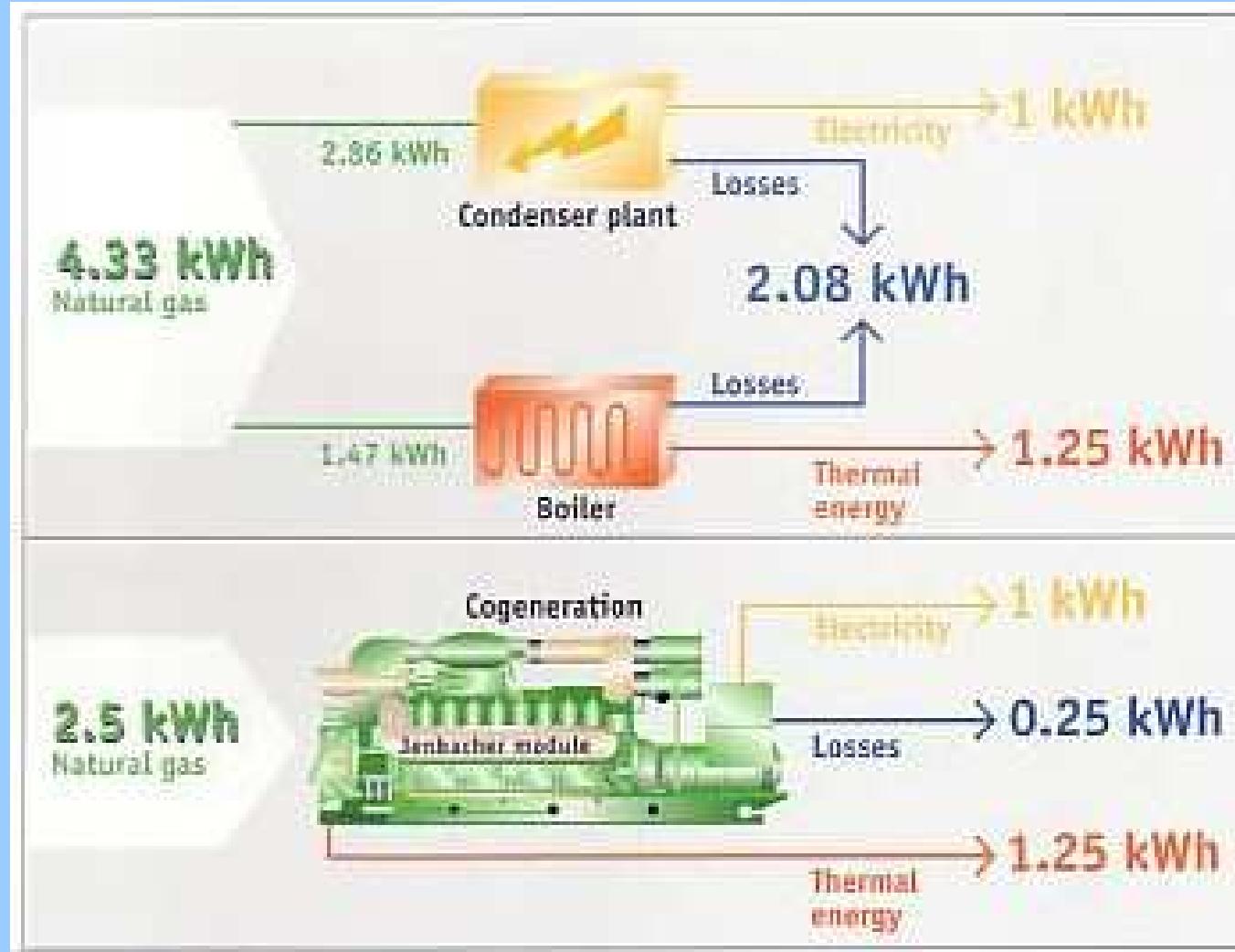


# Benefits of the Dual Fuel Engines

- High Compression ratio
- Qualitative power control
- Fuel Flexible



# Cogeneration



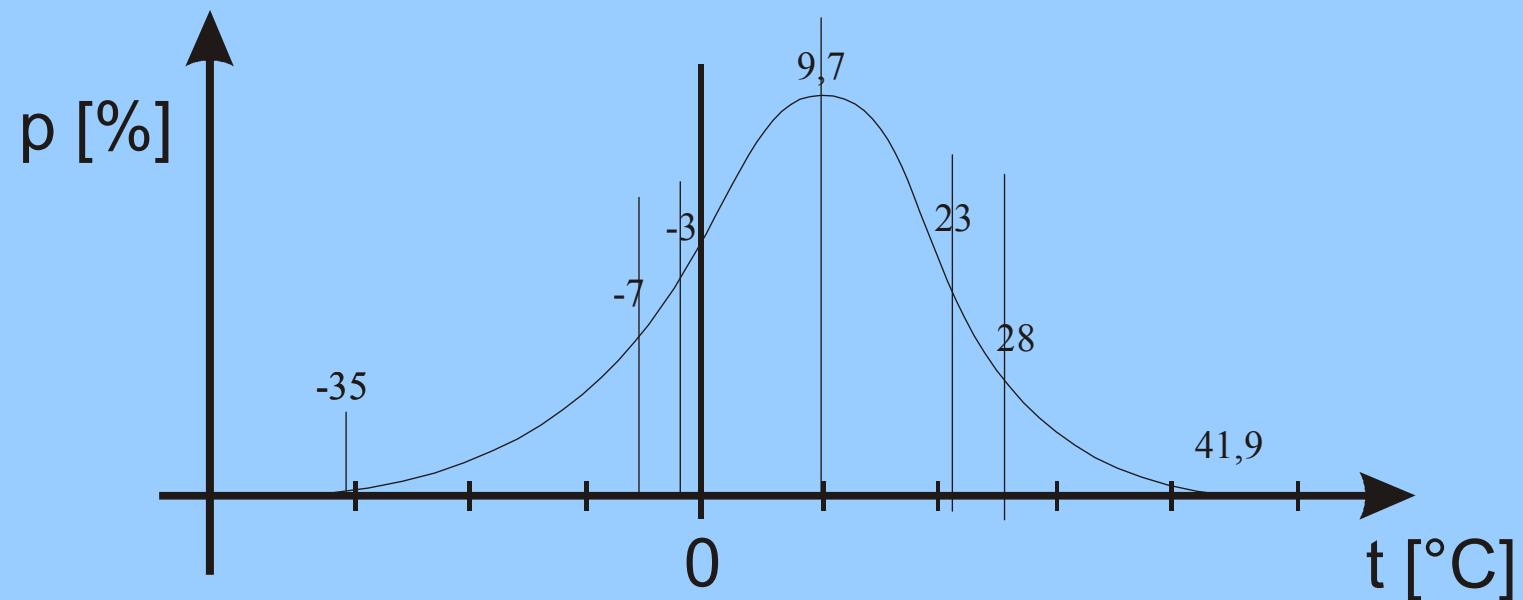
Source: Jenbacher

# Gasengine Cogeneration

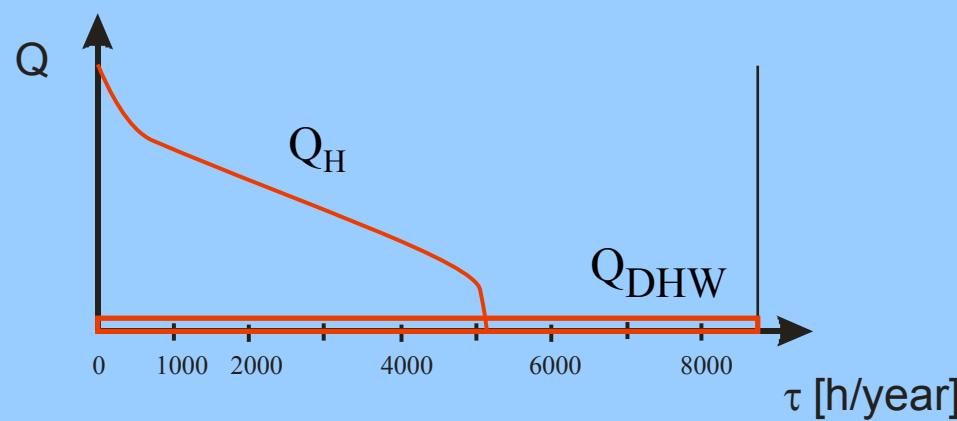
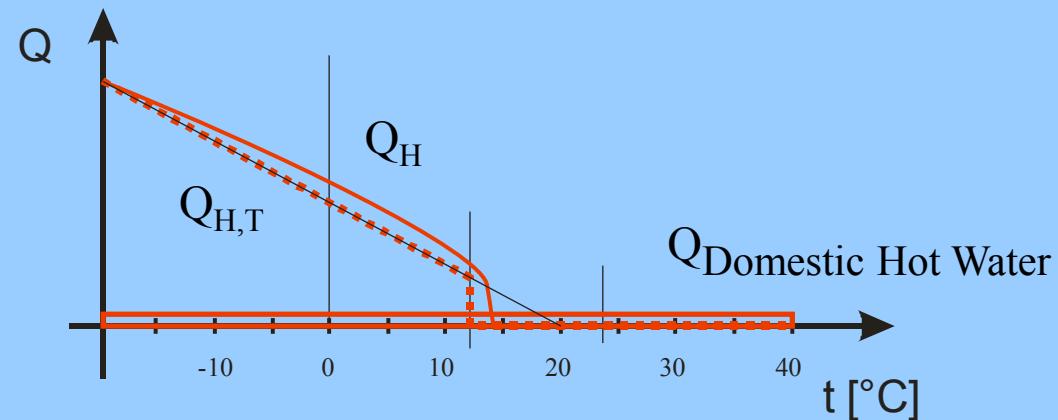
## Utilisation:

- Low temperature heating purposes (heating of flats or buildings).
- High Electrical power costs are generate good retunrs, better than a boiler.
- Major industrial facilities, primarily in the electricity supply to the primary heat recovery while at the same time.

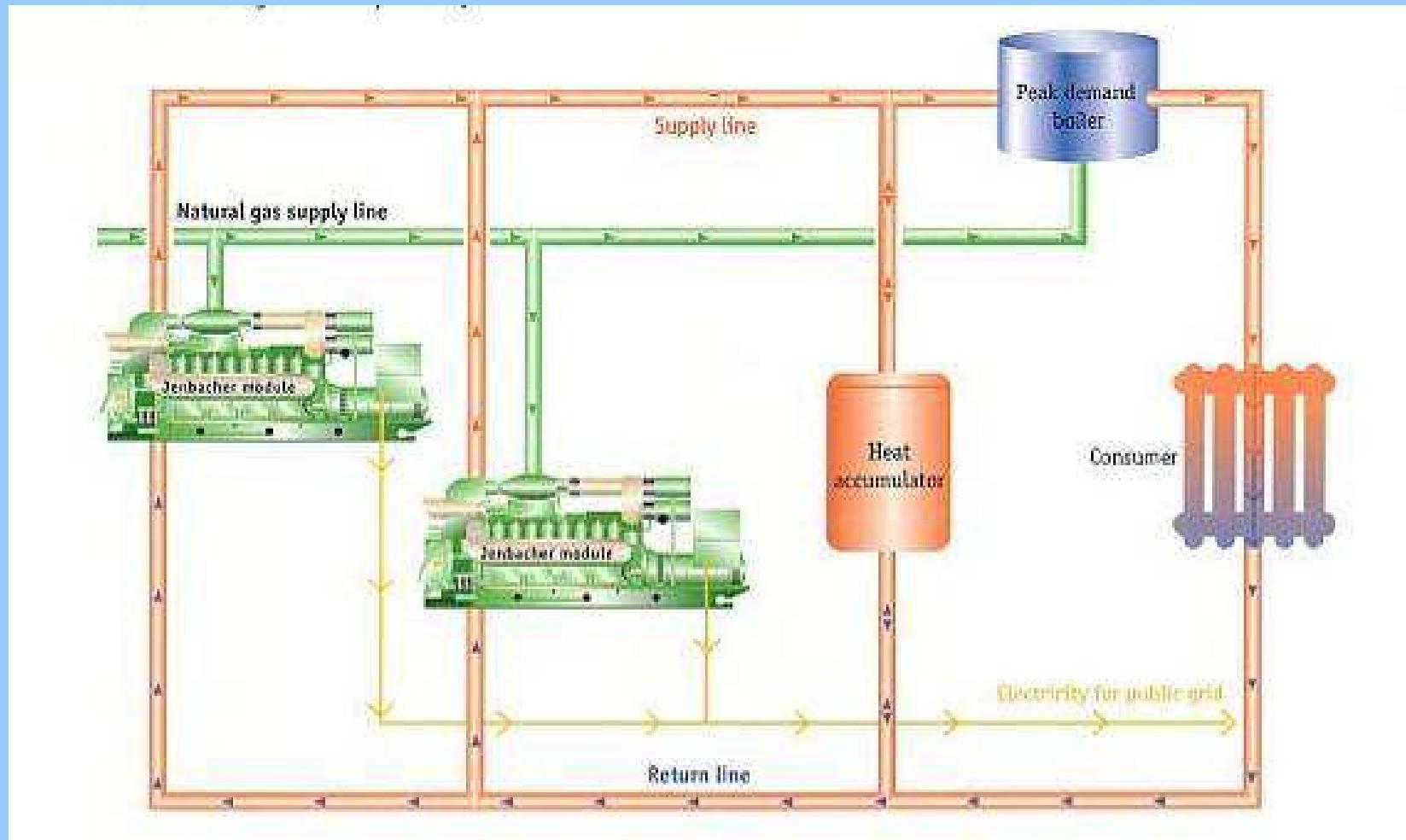
# Annual temperature fluctuations



# Heating demand

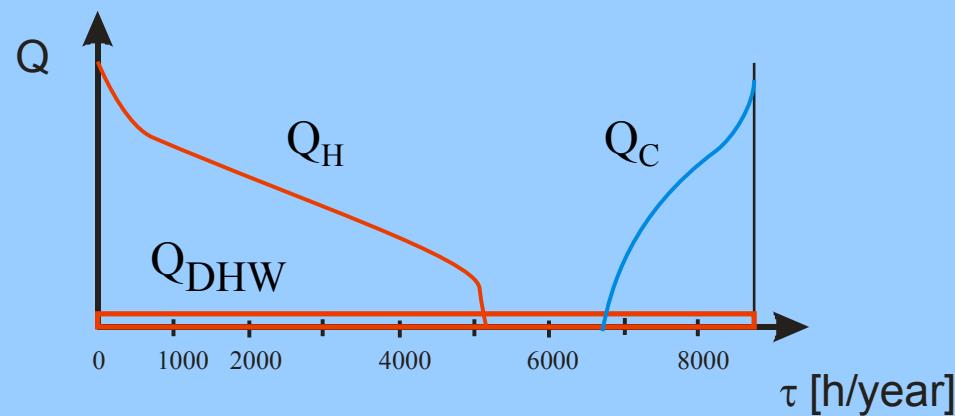
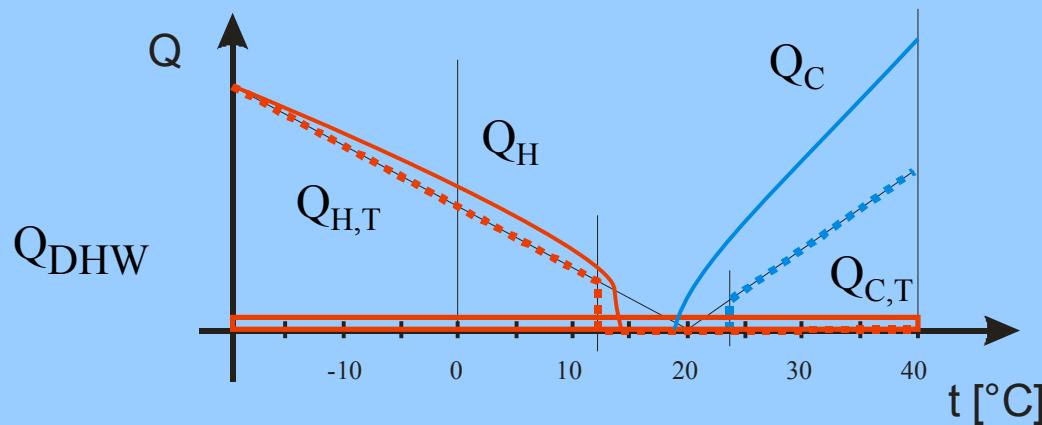


# Cogeneration

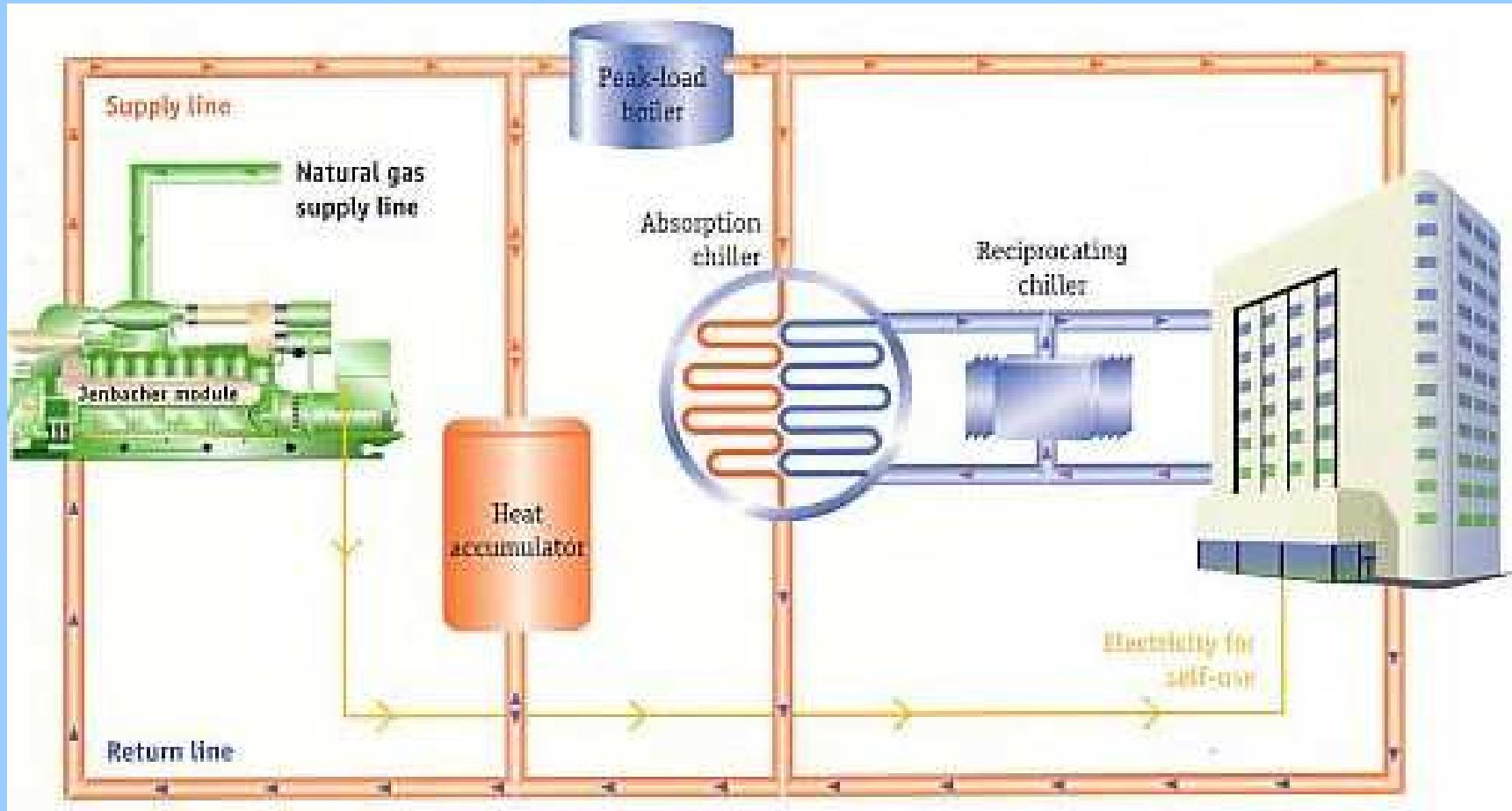


Source: Jenbacher

# Cooling and Heating demand



# Trigeneration



Source: Jenbacher

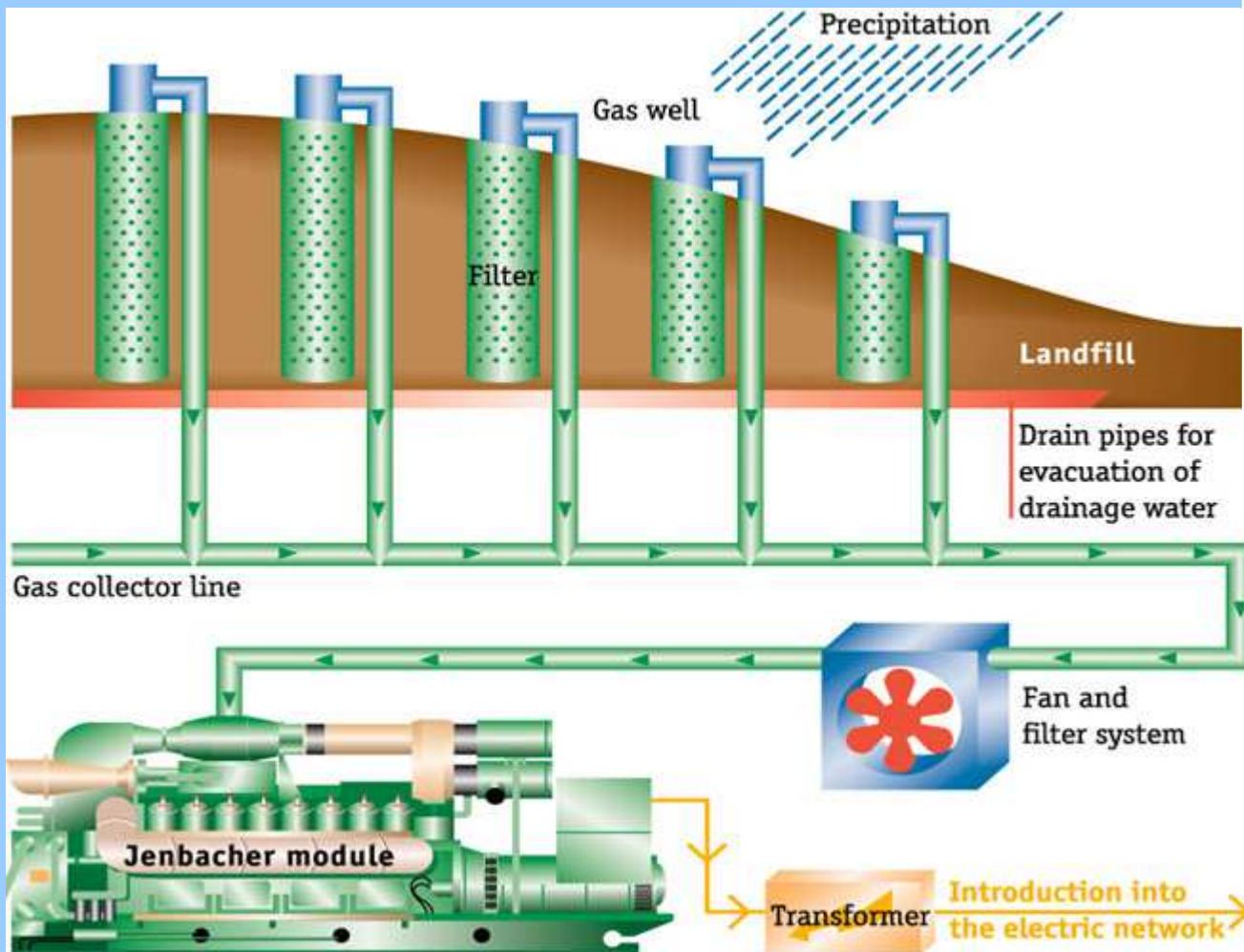
# Advantages through the combination of cogeneration with absorption chillers

- increase of the module operation time through additional utilization of exhaust heat on summer
- decrease of the connected electrical load and hence reduction of energy costs.

# Different biogases:

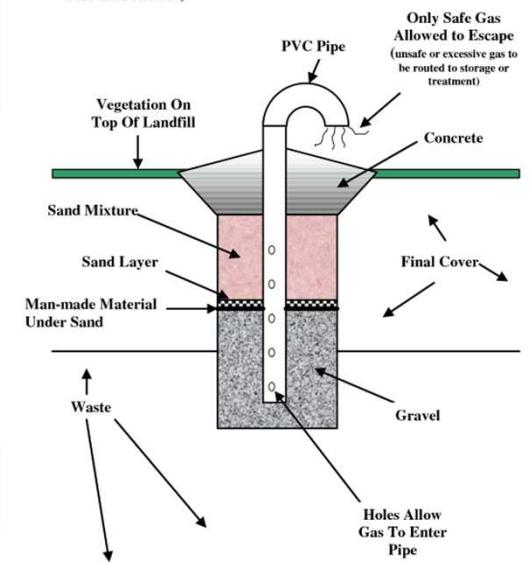
| \                    | <i>Biogas</i> | <i>Landfill Gas I</i>             | <i>Landfill Gas II</i> | <i>Sewage Gas</i> |
|----------------------|---------------|-----------------------------------|------------------------|-------------------|
| $\text{CH}_4$        | <b>58,70%</b> | <b>35,80%</b>                     | <b>50,60%</b>          | <b>61,20%</b>     |
| $\text{CO}_2$        | <b>39,70%</b> | <b>32,90%</b>                     | <b>37,10%</b>          | <b>38,50%</b>     |
| $\text{O}_2$         | <b>1,60%</b>  | <b>1,80%</b>                      | <b>2,60%</b>           | -                 |
| Other:               | -             | $\text{H}_2\text{O} + \text{N}_2$ | $\text{N}_2$           | $\text{N}_2$      |
| -                    | -             | <b>29,50%</b>                     | <b>9,70%</b>           | <b>0,20%</b>      |
| $\text{H}_2\text{S}$ | <b>25 ppm</b> | -                                 | -                      | <b>1350 ppm</b>   |

# Landfill Gas



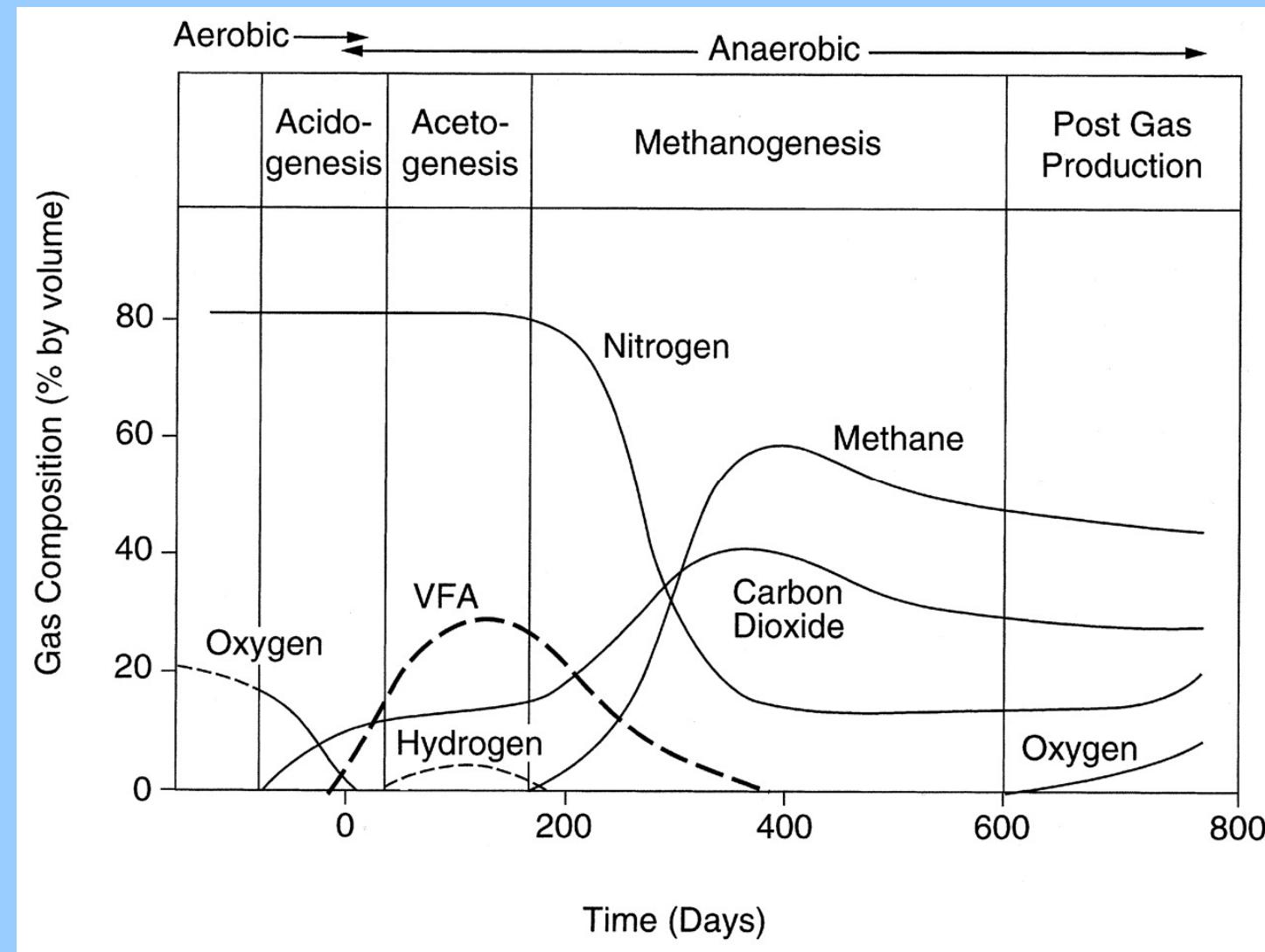
## EXAMPLE:

LANDFILL GAS VENTING -  
PASSIVE SYSTEM (FOR LANDFILLS WITH LOW GAS  
GENERATION)



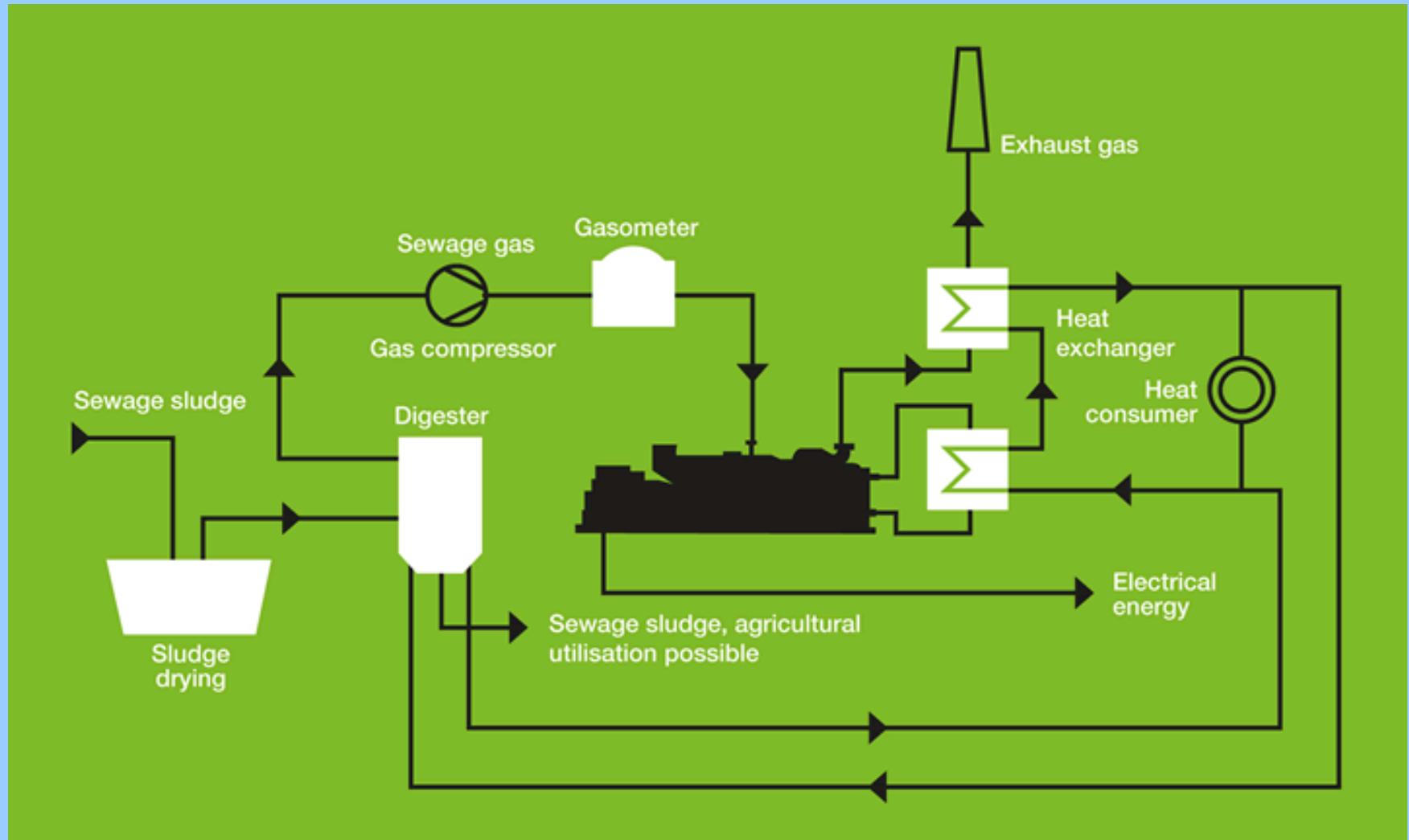
Source: Jenbacher

# Landfill Gas



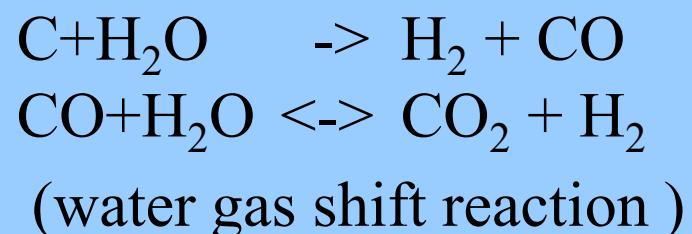
DAVID A. C. MANNING: Carbonates and oxalates in sediments and landfill: monitors of death and decay in natural and artificial systems

# *Sewage Gas*

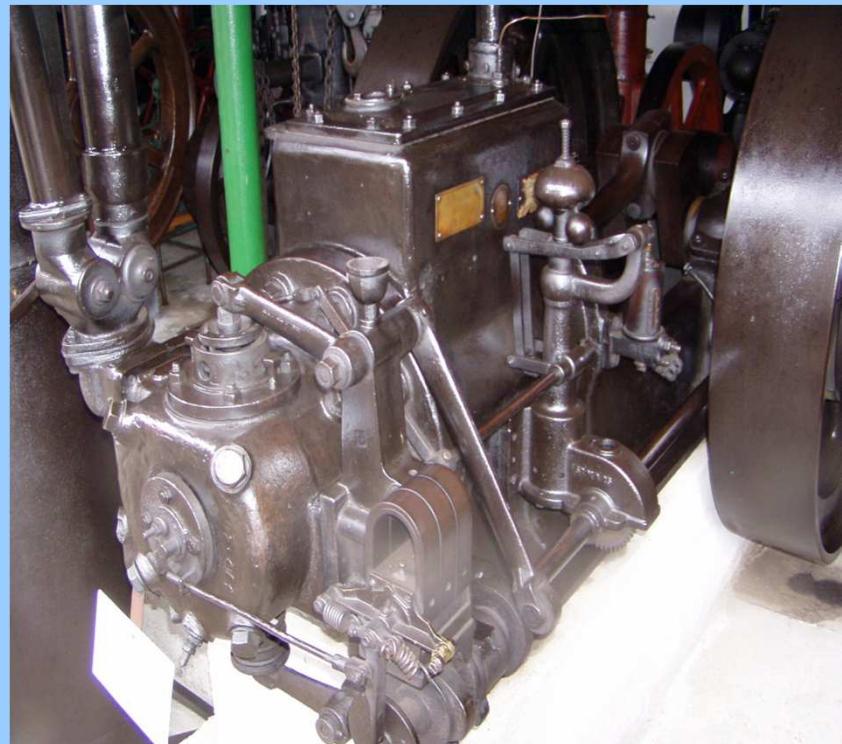


# Gasification

- The *pyrolysis* process occurs at around 200-300°C. Volatiles are released and char is produced,
- The *gasification* process occurs as the char reacts



# Gasifier



# Gasifier

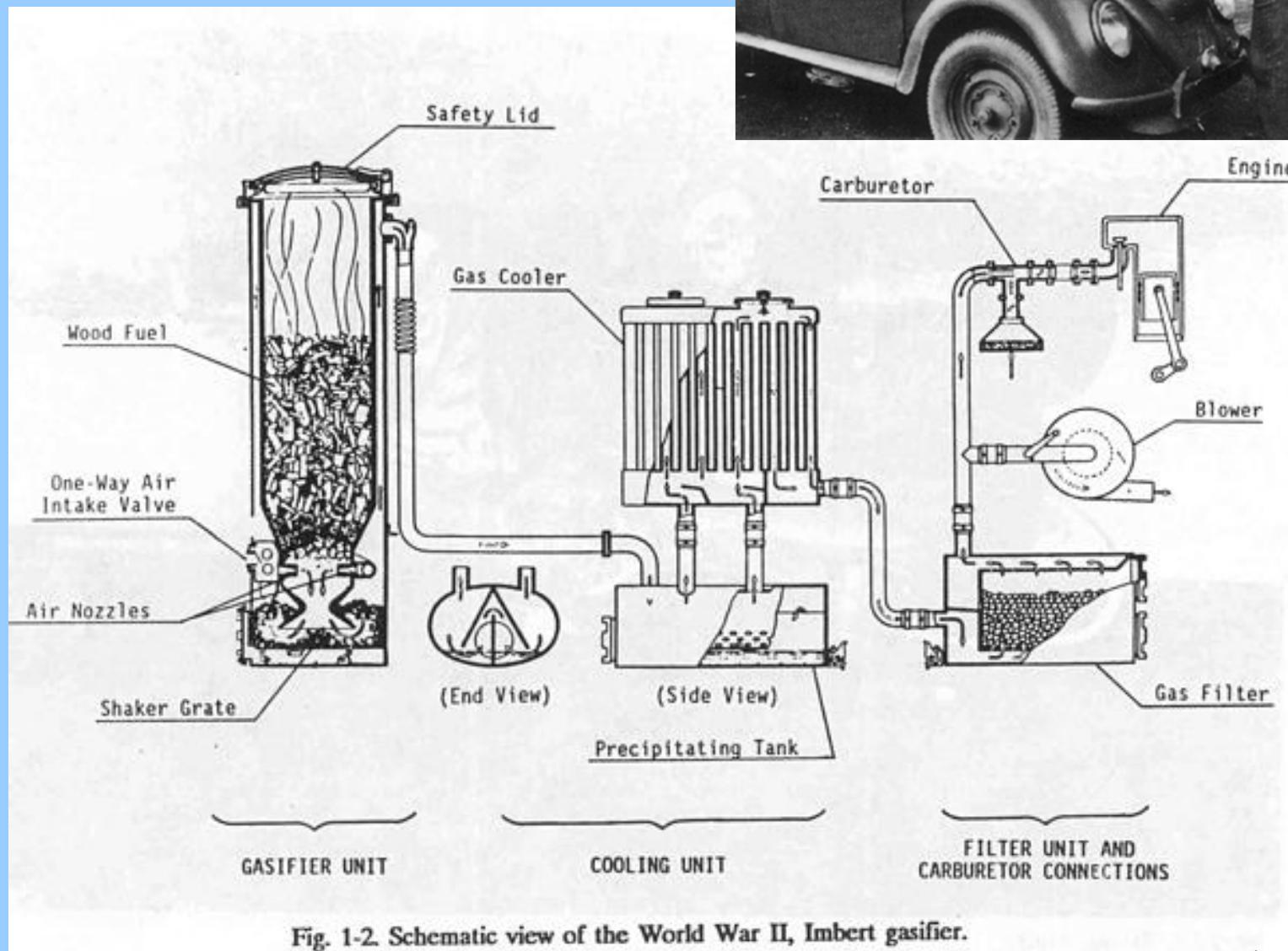


Fig. 1-2. Schematic view of the World War II, Imbert gasifier.

## Dry comp.:

| Komponens               | anaerob<br>(wood)gas | producer gas | synthesis<br>gas | Natural Gas |
|-------------------------|----------------------|--------------|------------------|-------------|
| CH <sub>4</sub> [%]     | 8                    | 5            | 3                | 98          |
| CO <sub>2</sub> [%]     | 20                   | 5            | 17               | 0,1         |
| CO [%]                  | 20                   | 20           | 40               | -           |
| H <sub>2</sub> [%]      | 38                   | 20           | 40               | -           |
| N <sub>2</sub> [%]      | 14                   | 50           | 0                | 1-2         |
| Hi [MJ/m <sup>3</sup> ] | 9,5                  | 6,48         | 10,45            | 35,72       |

- anaerob (wood)gas : oxygen-free gasification,
- aerob gases:
  - producer gas : gasification with air
  - synthesis gas : gasification with controlled O<sub>2</sub> and Steam

- 2019 idáig

# Parameters of the Gasous Fuels

- Heating Value
- Metan Number
- Ignition Limits
- Wobbe number
- ....
- ..

# Parameters of the Gasous Fuels

| Fuel   | Denomi-nation; composition % by vol.  | M kg/kmol | $V_{mF}$ m <sup>3</sup> /kmol | $\varrho_F$ Density kg/m <sup>3</sup> | $H_o$ kWh/kg | $H_u$ kWh/kg | $H_u$ kWh/m <sup>3</sup> | $L_{min}$ m <sup>3</sup> L/m <sup>3</sup> F | $V_{of}$ m <sup>3</sup> /m <sup>3</sup> F | $V_{otr.}$ m <sup>3</sup> /m <sup>3</sup> F | $\varrho_A$ Density/Eh. gas kg/m <sup>3</sup> | Ignition limits $\lambda_u$ | $\lambda_o$ | MZ    | $\lambda_5$ | $V_{5tr.}$ m <sup>3</sup> 5%/m <sup>3</sup> F | g(CO <sub>2</sub> ) kg(CO <sub>2</sub> )/kWh F |
|--|---|-----------|-------------------------------|---------------------------------------|--------------|--------------|--------------------------|---|---|---|---|-----------------------------|-------------|-------|-------------|---|--|
| H <sub>2</sub>   | Hydrogen  | 2.016     | 22.43                         | 0.0899                                | 39.39        | 33.33        | 2.996                    | 2.379                                       | 2.878                                     | 1.88  | —   | 9.83                        | 0.14        | 0     | 1.247       | 2.467   | 0  |
| C  | Carbon  | 12.01     | (22.41)                       | (0.536)                               | 2.87         | 2.87         | (4.88)                   | 4.762                                       | 4.756                                     | 4.756                                       | —   | —                           | —           | —     | 1.312       | —   | 0.402  |
| S  | Sulphur   | 32.06     | (22.41)                       | (1.431)                               | 2.57         | 2.57         | (3.68)                   | 4.762                                       | 4.739                                     | 4.739                                       | —   | —                           | —           | —     | —           | —   | 0  |
| CH <sub>4</sub>  | Methane   | 16.042    | 22.38                         | 0.717                                 | 15.42        | 13.89        | 9.971                    | 9.537                                       | 10.53                                     | 8.53  | 234   | 1.99                        | 0.59        | 100   | 1.280       | 11.195  | 0.198  |
| C <sub>2</sub> H <sub>4</sub>  | Ethylene  | 28.052    | 22.25                         | 1.261                                 | 13.97        | 13.10        | 16.521                   | 14.39                                       | 15.38                                     | 13.37                                       | 287   | 2.25                        | 0.14        | 15    | 1.290       | 17.548  | 0.239  |
| C <sub>2</sub> H <sub>6</sub>  | Ethane  | 30.068    | 22.17                         | 1.356                                 | 14.41        | 13.19        | 17.89                    | 16.85                                       | 18.35                                     | 15.32                                       | 256   | 1.92                        | 0.36        | 43.7  | 1.284       | 20.107  | 0.221  |
| C <sub>3</sub> H <sub>6</sub>  | Propylene   | 42.078    | 21.973                        | 1.915                                 | 13.59        | 12.72        | 24.35                    | 21.86                                       | 23.37                                     | 20.31                                       | 287   | 2.03                        | 0.37        | 18.6  | 1.290       | 26.657  | 0.247  |
| C <sub>3</sub> H <sub>8</sub>  | Propane   | 44.094    | 22.01                         | 2.003                                 | 13.99        | 12.88        | 26.00                    | 24.24                                       | 26.26                                     | 22.19                                       | 265   | 1.92                        | 0.39        | 33    | 1.286       | 29.122  | 0.228  |
| C <sub>4</sub> H <sub>10</sub>   | Butane  | 58.12     | 21.50                         | 2.703                                 | 13.76        | 12.71        | 34.34                    | 32.26                                       | 34.84                                     | 29.63                                       | 270   | 2.04                        | 0.33        | 10    | 1.287       | 38.893  | 0.230  |
| H <sub>2</sub> S(burnt to SO <sub>2</sub> )  | Hydrogen sulphide   | 34.082    | 22.15                         | 1.538                                 | —            | 4.23         | 6.52                     | 7.23  | 7.71                                      | 7.00  | 407   | 3.06                        | 0.17        | —     | 1.290       | 8.791   | 0  |
| CO   | Carbon monoxide   | 28.01     | 22.41                         | 1.250                                 | 2.81         | 2.81         | 3.51                     | 2.381                                       | 2.875                                     | 2.875                                       | 502   | 2.94                        | 0.14        | 75    | 1.377       | 3.775   | 0.563  |
| CO <sub>2</sub>  | Carb. dioxide   | 44.01     | 22.26                         | 1.9771                                | —            | —            | —                        | —   | —   | —   | —   | —                           | —           | —     | —           | —   | —  |
| Nat. gas   | CH <sub>4</sub> =88.5<br>C <sub>2</sub> H <sub>6</sub> =4.7<br>C <sub>3</sub> H <sub>8</sub> =1.6<br>C <sub>4</sub> H <sub>10</sub> =0,2<br>N <sub>2</sub> =5,0 | (17.83)   | (22.29)                       | 0.798                                 | 11.05        | 12.68        | 10.14                    | 9.684                                       | 10.72                                     | 8.73  | 238   | 1.90                        | 0.59        | 80–90 | 1.282       | 11.462  | 0.201  |
| Sew. gas   | CH <sub>4</sub> =65<br>CO <sub>2</sub> =35  |           |                               | 1.158                                 |              | 5.65         | 6.5                      | 6.20  | 7.20                                      | 5.89  | 271   | 1.94                        | 0.54        | 134   | 1.297       | 7.736   | 0.303  |
| Landf. gas   | CH <sub>4</sub> =50<br>CO <sub>2</sub> =40<br>N <sub>2</sub> =10  |           |                               | 1.274                                 |              | 3.94         | 4.77                     | 4.77  | 5.77                                      | 4.77  | 286   | 1.90                        | 0.49        | 136   | 1.312       | 6.254   | 0.355  |
| Diesel fuel  | C=86%bywt.<br>H=14%bywt.  |           |                               | —                                     |              | 11.6         |                          | 11.25                                       | 12.0                                      | 10.5  | 295   | —                           | —           | —     | 1.2         | 13.4 per kg                                   | 0.264  |
| Basic data acc. to [2]   |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| M molar mass   |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $L_{min}$ min. air requirements  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $V_{mF}$ molar volume  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $H_o$ gross calorific value  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $H_u$ net calorific value  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $V_{of}$ wet exhaust gas volume at $\lambda=1$   |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $V_{otr.}$ dry exhaust gas volume at $\lambda=1$   |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $\varrho_A$ exhaust gas density  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| Ignition limits $\lambda_u$ , $\lambda_o$ converted from $z=100/(1+\lambda \cdot L_{min})$ , for gas mixtures acc. to [3] and [7]. |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| MZ methane number  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $\lambda_5$ excess-air factor at 5% O <sub>2</sub> in dry exhaust gas  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| $V_{5tr.}$ dry exhaust volume, related to 5% O <sub>2</sub> = vital reference quantity for emissions                               |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| g(CO <sub>2</sub> ) fuel-specific CO <sub>2</sub> formation in the exhaust gas   |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |
| F and index F related to fuel, i.e., gaseous fuel  |   |           |                               |                                       |              |              |                          |   |   |   |   |                             |             |       |             |   |  |

Fig. 16 Fuel characteristic values

Source: DEUTZ

# Parameters of the Gasous Fuels

| Fuel  | Denomi-nation; composition % by vol.  | M kg/kmol | $V_{mF}$ m <sup>3</sup> /kmol | $\varrho_F$ Density kg/m <sup>3</sup> | $H_o$ kWh/kg | $H_u$ kWh/m <sup>3</sup> | $L_{min}$ m <sup>3</sup> L/m <sup>3</sup> F | $V_{of}$ m <sup>3</sup> /m <sup>3</sup> F | $V_{otr.}$ m <sup>3</sup> /m <sup>3</sup> F | $\varrho_A$ Density / Exh. gas kg/m <sup>3</sup> | Ignition limits | MZ   | $\lambda_5$ | $V_{5tr.}$ m <sup>3</sup> 5%/m <sup>3</sup> F | g(CO <sub>2</sub> ) kg(CO <sub>2</sub> )/kWh F |        |       |
|---|---|-----------|-------------------------------|---------------------------------------|--------------|--------------------------|---|---|---|--|-----------------|------|-------------|---|--|--------|-------|
| H <sub>2</sub>                              | Hydrogen  | 2.016     | 22.43                         | 0.0899                                | 39.39        | 33.33                    | 2.996                                       | 2.379                                     | 2.878                                       | 1.88   | -               | 9.83 | 0.14        | 0   | 1.247  | 2.467  | 0     |
| C   | Carbon  | 12.01     | (22.41)                       | (0.536)                               | 2.87         | 2.87                     | (4.88)                                      | 4.762                                     | 4.756                                       | 4.756  | -               | -    | -           | -   | 1.312  | -      | 0.402 |
| S   | Sulphur   | 32.06     | (22.41)                       | (1.431)                               | 2.57         | 2.57                     | (3.68)                                      | 4.762                                     | 4.739                                       | 4.739  | -               | -    | -           | -   | -  | -      | 0     |
| CH <sub>4</sub>                             | Methane   | 16.042    | 22.38                         | 0.717                                 | 15.42        | 13.89                    | 9.971                                       | 9.537                                     | 10.53                                       | 8.53   | 1.234           | 1.99 | 0.59        | 100   | 1.280  | 11.195 | 0.198 |
| C <sub>2</sub> H <sub>4</sub>               | Ethylene  | 28.052    | 22.25                         | 1.261                                 | 13.97        | 13.10                    | 16.521                                      | 14.39                                     | 15.38                                       | 13.37  | 1.287           | 2.25 | 0.14        | 5   | 1.290  | 17.548 | 0.239 |
| C <sub>2</sub> H <sub>6</sub>               | Ethane  | 30.068    | 22.17                         | 1.356                                 | 14.41        | 13.19                    | 17.89                                       | 16.85                                     | 18.35                                       | 15.32  | 1.256           | 1.92 | 0.36        | 43.7  | 1.284  | 20.107 | 0.221 |
| C <sub>3</sub> H <sub>6</sub>               | Propylene   | 42.078    | 21.973                        | 1.915                                 | 13.59        | 12.72                    | 24.35                                       | 21.86                                     | 23.37                                       | 20.31  | 1.287           | 2.03 | 0.37        | 13.6  | 1.290  | 26.657 | 0.247 |
| C <sub>3</sub> H <sub>8</sub>               | Propane   | 44.094    | 22.01                         | 2.003                                 | 13.99        | 12.88                    | 26.00                                       | 24.24                                     | 26.26                                       | 22.19  | 1.265           | 1.92 | 0.39        | 33  | 1.286  | 29.122 | 0.228 |
| C <sub>4</sub> H <sub>10</sub>              | Butane  | 58.12     | 21.50                         | 2.703                                 | 13.76        | 12.71                    | 34.34                                       | 32.26                                     | 34.84                                       | 29.63  | 1.270           | 2.04 | 0.33        | 0   | 1.287  | 38.893 | 0.230 |
| H <sub>2</sub> S(burnt to SO <sub>2</sub> ) | Hydrogen sulphide   | 34.082    | 22.15                         | 1.538                                 | -            | 4.23                     | 6.52  | 7.23                                      | 7.71  | 7.00   | 1.407           | 3.06 | 0.17        | -   | 1.290  | 8.791  | 0     |
| CO  | Carbon monoxide   | 28.01     | 22.41                         | 1.250                                 | 2.81         | 2.81                     | 3.51  | 2.381                                     | 2.875                                       | 2.875  | 1.502           | 2.94 | 0.14        | 75  | 1.377  | 3.775  | 0.563 |
| CO <sub>2</sub>                             | Carb. dioxide   | 44.01     | 22.26                         | 1.9771                                | -            | -                        | -   | -   | -   | -  | -               | -    | -           | -   | -  | -      | -     |
| Nat. gas                                    | CH <sub>4</sub> =88.5<br>C <sub>2</sub> H <sub>6</sub> =4.7<br>C <sub>3</sub> H <sub>8</sub> =1.6<br>C <sub>4</sub> H <sub>10</sub> =0.2<br>N <sub>2</sub> =5,0 | (17.83)   | (22.29)                       | 0.798                                 | 11.05        | 12.68                    | 10.14                                       | 9.684                                     | 10.72                                       | 8.73   | 1.238           | 1.90 | 0.59        | 80-90   | 1.282  | 11.462 | 0.201 |
| Sew. gas                                    | CH <sub>4</sub> =65<br>CO <sub>2</sub> =35  |           |                               | 1.158                                 |              | 5.65                     | 6.5   | 6.20                                      | 7.20  | 5.89   | 1.271           | 1.94 | 0.54        | 134   | 1.297  | 7.736  | 0.303 |
| Landf. gas                                  | CH <sub>4</sub> =50<br>CO <sub>2</sub> =40<br>N <sub>2</sub> =10  |           |                               | 1.274                                 |              | 3.94                     | 4.77  | 4.77                                      | 5.77  | 4.77   | 1.286           | 1.90 | 0.49        | 136   | 1.312  | 6.254  | 0.355 |
| Diesel fuel                                 | C=86%bywt.<br>H=14%bywt.  |           | -                             |                                       | 11.6         |                          | 11.25                                       | 12.0                                      | 10.5  | 1.295  | -               | -    | -           | 1.2   | 13.4 per kg                                    | 0.264  |       |

Basic data acc. to [2]

M molar mass      L<sub>min</sub> min. air requirements

$V_{mF}$  molar volume       $V_{of}$  wet exhaust gas volume at  $\lambda=1$

$H_o$  gross calorific value       $V_{otr.}$  dry exhaust gas volume at  $\lambda=1$

$H_u$  net calorific value       $\varrho_A$  exhaust gas density

Ignition limits  $\lambda_u$ ,  $\lambda_o$  converted from  $z = 100/(1 + \lambda * L_{min})$ , for gas mixtures acc. to [3] and [7].

MZ methane number

$\lambda_5$  excess-air factor at 5% O<sub>2</sub> in dry exhaust gas

$V_{5tr.}$  dry exhaust volume, related to 5% O<sub>2</sub> = vital reference quantity for emissions

g(CO<sub>2</sub>) fuel-specific CO<sub>2</sub> formation in the exhaust gas

F and index F related to fuel, i.e., gaseous fuel

Fig. 16 Fuel characteristic values

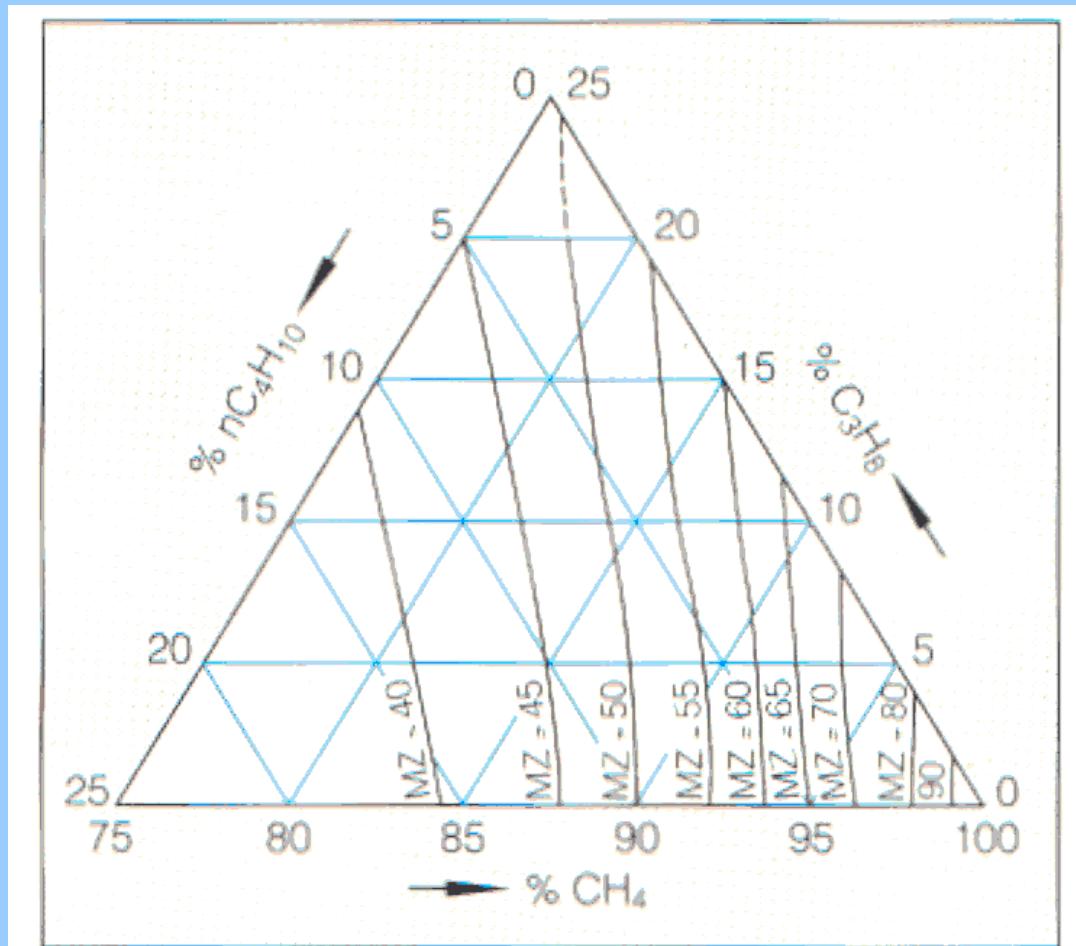
Source: DEUTZ

# Parameters of the Gasous Fuels

| Fuel   | Denomi-nation; composition % by vol.  | M kg/kmol | $V_{mF}$ m <sup>3</sup> /kmol | $\varrho_F$ Density kg/m <sup>3</sup> | $H_o$ kWh/kg | $H_u$ kWh/m <sup>3</sup> | $L_{min}$ m <sup>3</sup> L/m <sup>3</sup> F | $V_{of}$ m <sup>3</sup> /m <sup>3</sup> F | $V_{otr.}$ m <sup>3</sup> /m <sup>3</sup> F | $\varrho_A$ Density/Exh. gas kg/m <sup>3</sup> | Ignition limits $\lambda_u$ | $\lambda_o$ | MZ   | $\lambda_5$ | $V_{5tr.}$ m <sup>3</sup> 5%/m <sup>3</sup> F | g(CO <sub>2</sub> ) kg(CO <sub>2</sub> )/kWh F |       |
|--|---|-----------|-------------------------------|---------------------------------------|--------------|--------------------------|---|---|---|--|-----------------------------|-------------|------|-------------|---|--|-------|
| H <sub>2</sub>   | Hydrogen  | 2.016     | 22.43                         | 0.0899                                | 39.39        | 33.33                    | 2.996                                       | 2.379                                     | 2.878                                       | 1.88   | —                           | 9.83        | 0.14 | 0           | 1.247   | 2.467  | 0     |
| C  | Carbon  | 12.01     | (22.41)                       | (0.536)                               | 2.87         | 2.87                     | (4.88)                                      | 4.762                                     | 4.756                                       | 4.756  | —                           | —           | —    | —           | —   | 1.312  | 0.402 |
| S  | Sulphur   | 32.06     | (22.41)                       | (1.431)                               | 2.57         | 2.57                     | (3.68)                                      | 4.762                                     | 4.739                                       | 4.739  | —                           | —           | —    | —           | —   | —  | 0     |
| CH <sub>4</sub>  | Methane   | 16.042    | 22.38                         | 0.717                                 | 15.42        | 13.89                    | 9.971                                       | 9.537                                     | 10.53                                       | 8.53   | 1.234                       | 1.99        | 0.59 | 100         | 1.280   | 11.195   | 0.198 |
| C <sub>2</sub> H <sub>4</sub>  | Ethylene  | 28.052    | 22.25                         | 1.261                                 | 13.97        | 13.10                    | 16.521                                      | 14.39                                     | 15.38                                       | 13.37  | 1.287                       | 2.25        | 0.14 | 15          | 1.290   | 17.548   | 0.239 |
| C <sub>2</sub> H <sub>6</sub>  | Ethane  | 30.068    | 22.17                         | 1.356                                 | 14.41        | 13.19                    | 17.89                                       | 16.85                                     | 18.35                                       | 15.32  | 1.256                       | 1.92        | 0.36 | 43.7        | 1.284   | 20.107   | 0.221 |
| C <sub>3</sub> H <sub>6</sub>  | Propylene   | 42.078    | 21.973                        | 1.915                                 | 13.59        | 12.72                    | 24.35                                       | 21.86                                     | 23.37                                       | 20.31  | 1.287                       | 2.03        | 0.37 | 18.6        | 1.290   | 26.657   | 0.247 |
| C <sub>3</sub> H <sub>8</sub>  | Propane   | 44.094    | 22.01                         | 2.003                                 | 13.99        | 12.88                    | 26.00                                       | 24.24                                     | 26.26                                       | 22.19  | 1.265                       | 1.92        | 0.39 | 33          | 1.286   | 29.122   | 0.228 |
| C <sub>4</sub> H <sub>10</sub>   | Butane  | 58.12     | 21.50                         | 2.703                                 | 13.76        | 12.71                    | 34.34                                       | 32.26                                     | 34.84                                       | 29.63  | 1.270                       | 2.04        | 0.33 | 10          | 1.287   | 38.893   | 0.230 |
| H <sub>2</sub> S(burnt to SO <sub>2</sub> )  | Hydrogen sulphide   | 34.082    | 22.15                         | 1.538                                 | —            | 4.23                     | 6.52  | 7.23                                      | 7.71  | 7.00   | 1.407                       | 3.06        | 0.17 | —           | 1.290   | 8.791  | 0     |
| CO   | Carbon monoxide   | 28.01     | 22.41                         | 1.250                                 | 2.81         | 2.81                     | 3.51  | 2.381                                     | 2.875                                       | 2.875  | 1.502                       | 2.94        | 0.14 | 75          | 1.377   | 3.775  | 0.563 |
| CO <sub>2</sub>  | Carb. dioxide   | 44.01     | 22.26                         | 1.9771                                | —            | —                        | —   | —   | —   | —  | —                           | —           | —    | —           | —   | —  | —     |
| Nat. gas   | CH <sub>4</sub> =88.5<br>C <sub>2</sub> H <sub>6</sub> =4.7<br>C <sub>3</sub> H <sub>8</sub> =1.6<br>C <sub>4</sub> H <sub>10</sub> =0,2<br>N <sub>2</sub> =5,0 | (17.83)   | (22.29)                       | 0.798                                 | 11.05        | 12.68                    | 10.14                                       | 9.684                                     | 10.72                                       | 8.73   | 1.238                       | 1.90        | 0.59 | 80–90       | 1.282   | 11.462   | 0.201 |
| Sew. gas   | CH <sub>4</sub> =65<br>CO <sub>2</sub> =35  |           |                               | 1.158                                 |              | 5.65                     | 6.5   | 6.20                                      | 7.20  | 5.89   | 1.271                       | 1.94        | 0.54 | 134         | 1.297   | 7.736  | 0.303 |
| Landf. gas   | CH <sub>4</sub> =50<br>CO <sub>2</sub> =40<br>N <sub>2</sub> =10  |           |                               | 1.274                                 |              | 3.94                     | 4.77  | 4.77                                      | 5.77  | 4.77   | 1.286                       | 1.90        | 0.49 | 136         | 1.312   | 6.254  | 0.355 |
| Diesel fuel  | C=86% by wt.<br>H=14% by wt.  |           | —                             |                                       | 11.6         |                          | 11.25                                       | 12.0                                      | 10.5  | 1.295  | —                           | —           | —    | —           | 1.2   | 13.4 per kg                                    | 0.264 |
| Basic data acc. to [2]   |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| M molar mass   |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $L_{min}$ min. air requirements  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $V_{mF}$ molar volume  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $V_{of}$ wet exhaust gas volume at $\lambda=1$   |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $H_o$ gross calorific value  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $H_u$ net calorific value  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $\varrho_A$ exhaust gas density  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| Ignition limits $\lambda_u$ , $\lambda_o$ converted from $z=100/(1+\lambda \cdot L_{min})$ , for gas mixtures acc. to [3] and [7]. |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| MZ methane number  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $\lambda_5$ excess-air factor at 5% O <sub>2</sub> in dry exhaust gas  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| $V_{5tr.}$ dry exhaust volume, related to 5% O <sub>2</sub> = vital reference quantity for emissions                               |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| g(CO <sub>2</sub> ) fuel-specific CO <sub>2</sub> formation in the exhaust gas   |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |
| F and index F related to fuel, i.e., gaseous fuel  |   |           |                               |                                       |              |                          |   |   |   |  |                             |             |      |             |   |  |       |

Fig. 16 Fuel characteristic values

Source: DEUTZ



*Fig. 17* Determining the methane number of the three-component mixture of methane/propane/butane

Source: DEUTZ

# Wobbe index

- The Wobbe index is a measurement of the degree to which fuels can be interchanged.

$$\text{Wobbe index} = \frac{\text{LHV}}{\sqrt{\rho_{\text{rel}}}}$$

LHV: lower heating value [MJ/Nm<sup>3</sup>]

$\rho_{\text{rel}}$ : Relative density of the fuel compared with air

$$W_o = H_f \sqrt{\frac{\Delta P_{\text{comb}}}{d}}$$